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In Situ Bioremediation Remedial Design, Test Area North, Operable Unit 1-07B



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### **ABSTRACT**

This remedial design supports the In Situ Bioremediation Remedial Action Work Plan and the technical and functional requirements, specifying the layout and construction details of the in situ bioremediation facility and ancillary equipment. The final remedial action covers the implementation of all components for restoration of the contaminated groundwater plume at Test Area North of the Idaho National Engineering and Environmental Laboratory in accordance with the 2001 Operable Unit 1-07B Record of Decision Amendment.



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### **ACRONYMS**

ANSI American National Standards Institute

DOE-ID U.S. Department of Energy Idaho Operations Office

IBC International Building Code

INEEL Idaho National Engineering and Environmental Laboratory

ISB in situ bioremediation

OU operable unit

MCP management control procedure

PLN plan

TFR technical and functional requirement

TAN Test Area North

TSF Technical Support Facility

## In Situ Bioremediation Remedial Design, Test Area North, Operable Unit 1-07B

### 1. DESIGN OVERVIEW

The in situ bioremediation (ISB) injection system described in this document will provide the capability to blend various amendments with potable water for injection in support of the hot spot final remedial action, as described in the *Remedial Design/Remedial Action Scope of Work Test Area North Final Groundwater Remediation Operable Unit 1-07B* (U.S. Department of Energy Idaho Operations Office [DOE-ID] 2001). This system will support the long-term cleanup of the high-concentration portion of the plume and the removal of secondary source located within the hot spot.

This document describes the ISB injection system design and is based on the system requirements established in the "Technical and Functional Requirements for the In Situ Bioremediation Design at TAN, OU 1-07B" (Technical and Functional Requirement [TFR] -2539) and *In Situ Bioremediation Remedial Action Work Plan for Test Area North Final Groundwater Remediation, Operable Unit 1-07B* (DOE-ID 2003).

A fire hazard analysis is not required for a facility of this type. An annual fire assessment will be performed before operations, but is not necessary in support of this design.

A table summarizing the Agency review comments and associated comment resolutions that were incorporated into this document can be found in Appendix A.

### 1.1 In Situ Bioremediation Operations and Maintenance Implementation

The following list is a summary of the general design parameters that were established in the ISB TFRs:

- The injection system will provide the components needed to inject the designated amendments (blended with potable water) into three wells located within a 100-ft radius of Technical Support Facility (TSF) -05
- The system will be capable of injecting the ISB amendment solution into each of the three different wells individually, at flow rates between 76 L/min (20 gpm) and 189 L/min (50 gpm)
- As a minimum, the system will have the capability to inject amendment solution 10 hours/day for up to 4 days/week
- The system will be designed for a 15-year operating life
- The system must be able to perform periodic injections year-round
- The system must be capable of injecting three different amendment types: (1) sodium lactate, (2) powder (whey or lactose), and (3) molasses.

### 2. SYSTEM DESCRIPTION

### 2.1 General

The ISB components will consist of the process equipment, building, and associated injection and monitoring wells needed to do the following:

- 1. Store amendment in such a way that product degradation does not occur
- 2. Blend amendment solutions with potable water before injection
- 3. Inject the nutrient solution into TSF-05 and two other injection wells within a 100-ft radius of TSF-05 (Test Area North [TAN] -31 and a new injection well)
- 4. Provide the laboratory space needed to complete onsite analytical analyses.
  - In addition, the ISB is required to comply with local building codes:
- Code of record: International Building Code (IBC) 2000 edition (IBC 2000)
- IBC occupancy class: F-2
- IBC construction class: Type IIB.

Detailed design drawings for the injection system are provided in Appendix B, associated construction specifications are provided in Appendix C, and the design calculations are provided in Appendix D.

### 2.2 Process Equipment

The injection process is composed of three distinct elements. The first element is the storage and handling equipment, which is unique to each amendment type and depends on the method of shipment used. The second element is the amendment solution preparation equipment, which is unique to the method of blending used. And the third element is the solution injection equipment, which is common to all three amendment types.

### 2.2.1 Storage and Handling Equipment

Sodium lactate and molasses will be shipped and stored in 275-gal totes. Amendment powder (whey or lactose) will be shipped and stored in 2,000-lb supersacks. To transfer each nutrient from the shipping containers into the solution-preparation equipment requires an electric pallet jack to stage the pallet and either a pump or lifting device to transfer the amendment.

The 275-gal totes used for molasses and sodium lactate will be shipped with a quick-disconnect spout located on the bottom of the tote. A bi-rotor pump will be used to inject the high-viscosity liquids into the potable water stream.

A packaged powder-handling system will be used for the 2,000-lb supersacks of powder (whey or lactose). An integrated hoist will be used to lift the supersacks into position above a bulk bag unloader and then hold them in place while the powder is educed into the potable water stream. Storage of all pallets will be accomplished without stacking.

### 2.2.2 Solution Preparation Equipment

The amendment injection will be performed in a continuous flow scenario. Influent amendment and potable water flow will be manually set to a steady state depending on the amendment concentration desired. The liquid amendment will be injected directly into the potable water line and injected into the desired well.

In order to inject the powdered amendment using a continuous flow, a separated feed system will be used. The powder feed system will consist of a vibrating bulk bag unloader system, a metered screw drive, a small washdown hopper, and an injection eductor. The eductor's effluent will be injected directly into the potable water line and then out to the desired injection well.

### 2.3 Process Building

The process building will be divided into four areas: (1) a process equipment area, (2) a nutrient storage area, (3) a laboratory, and (4) an office area. The process equipment area will house the bulk bag unloader, pump, eductor, piping, and instrumentation associated with the injection process. The nutrient storage area will provide a heated storage area to prevent degradation of the nutrient and to help stabilize the temperature. Shelving at the rear of the nutrient storage area will provide space to house spare parts for the injection process equipment. The laboratory will be used to support sampling activities and perform analyses and other activities associated with monitoring activities in support of the remedial action. The office area will be used for various activities required of operators of the New Pump and Treat Facility and ISB facilities as well as laboratory personnel. The overall building size is approximately  $40 \text{ ft} \times 30 \text{ ft}$ , with an interior height ranging from 10 ft in the office and laboratory to 20 ft in the process and storage areas. The building will have a concrete floor.

### 2.4 Injection Wells

Amendment solution will be injected into TSF-05 and two other wells within a 100-ft radius of TSF-05. (See Appendix D for well drilling specifications.) Water will be injected into any of the three wells individually at flow rates between 76 L/min (20 gpm) and 189 L/min (50 gpm). The actual flow rate for an injection event will be manually controlled using valves in a manifold system in the process building. The piping to each well will be routed underground from the process building to the injection wells and joined with the downhole piping at the wellhead.

### 2.5 System Controls

Process control indicators will be provided to allow operational control during injection operations using manual valves to set process flow rates. Data monitoring and recording may be performed using independent data loggers such as the Hermit data loggers currently used for groundwater-level monitoring.

### 2.6 Utilities

A pole-mounted 300-KVA 13,800/480-V step-down transformer will supply electrical power. The 480-V three-phase overhead line originally installed to supply power to the Groundwater Treatment Facility will be brought into the ISB building. A 480/120-V transformer will be surface mounted and will supply a 120-V distribution panel. The 120-V distribution panel will include circuits for lighting, receptacles, and control power. Circuits also will be provided to power the Comprehensive Environmental Response, Compensation, and Liability Act Waste Storage Units and the existing ISB injection seavan. Potable water will be supplied by the existing TSF potable water/firewater supply system.

### 3. EQUIPMENT LIST

Table 3-1 provides a list of the major components for the ISB injection system.

Table 3-1. Major equipment list and description.

ID No.	QTY	Equipment	Description
PI1	1	Pressure indicator	Ashcroft pressure gauge, P/N 45-1279-04L-0/160, ½-in. NPT connection, 0–160 psig
PI2 PI3 PI4	3	Pressure indicator	Ashcroft pressure gauge, P/N 45-1279-04L-0/30, $\frac{1}{2}$ -in. NPT connection, 0–30 psig
PS1	1	Pressure switch	Dwyer pressure switch, P/N DA-31-153-4, ¼-in. NPT connection, 1–35 psig adjustable range
FI1 FI2	1	Flow indicator	Rosemount magnetic flow meter, P/N 8711THE020U1N0 flow tube with P/N 8732CT12N0M4T1 transmitter, 2-in. integral mounting configuration
FI3	1	Flow indicator	MicroMotion coriolis flow meter, P/N R200S341NCAAEZZZZ R-series sensor with P/N 1700I11ABAEZZZ transmitter, 2-in. ANSI 150# flange connection
FI4	1	Flow indicator	Kobold direct-read flow meter, P/N RCM-5318-D-VUR RCM style, 1-in. process connection, vertical mount with gauge at right
SP-103	1	Bulk bag unloader	VibraScrew Model II VHD bulk bag unloader with vibration discharge (2/3 hp) and hoist/trolley (3 hp)
		Powder screw feeder	VibraScrew VersiFeeder vibrating feeder with vibrator (3/4 hp) and surge hopper level probe
P-101	1	Hi viscosity liquid injection pump	Viking HD internal gear pump, P/N HL124AD, 2-in. flanged connection, 3 hp
E-101	1	Powder eductor	Elmridge powder injection eductor, P/N FBTLSS5, 1-in. 150# ANSI RF flange inlet, 1-½-in. 150# ANSI RF flange suction and discharge, with 1-½-ft <sup>3</sup> washdown hopper, P/N ESxxxx, 1-½-in. 150# ANSI FF flange discharge
SP-104	1	Backflow preventer	2-in. reduced-pressure principle backflow prevention assembly, 175 psi working pressure, bronze body, removable seat discs, replaceable seats, with isolation valves at each end, without strainer, Watts International, Series 009 M2QT
SP-105	3	Vacuum breaker	1-1/4-in. pressure-type vacuum breaker, Conbraco, Series 40-500
SP-108	1	Deionized water equipment	Barnstead D0800, deionizes 5-10 gph
SP-109	1	Flammable cabinet	Justrite 25720, $12 \times 43 \times 44$ in. with five adjustable shelves
SP-110	1	Fume hood	Labconco 28044-00, $25 \times 28 \times 45$ -in. fiberglass hood with bypass airflow, tempered glass sash, and built-in 1/10-hp blower
SP-111	1	Acid cabinet	Labconco 35820-00 with flat epoxy work surface for 28-in. hood
CV1 CV2 CV3	3	Check valve	1-½-in. bronze check valve, 125 WSP pressure rating, CV series, Watts International, 700360
CV4	1	Check valve	5/8-in. bronze check valve, 125 WSP pressure rating, CV series, Watts International, 700360

### 4. ASSUMPTIONS

The following assumptions are applicable to the ISB remedial design:

- 1. Potable water service will be available at TAN via the TSF firewater system for the duration of the remedial action.
- 2. Three injection wells will be sufficient to allow nutrients to be dispersed over the entire secondary-source materials.

### 5. QUALITY LEVEL

The applicable quality level for all system components will be determined in accordance with the "Project Management Plan–Environmental Restoration Program Management" (Plan [PLN] -694) and Management Control Procedure (MCP) -540, "Documenting the Safety Category of Structures, Systems, and Components." A quality level review will be performed after the design is final, during the procurement process. All required acceptance testing and inspections will be compiled into a construction inspection plan. This plan will be used during construction and will address all construction hold points listed in the specifications.

### 6. REFERENCES

- DOE-ID, 2001, Remedial Design/Remedial Action Scope of Work Test Area North Final Groundwater Remediation Operable Unit 1-07B, DOE/ID-10905, Rev. 1, U.S. Department of Energy Idaho Operations Office, Idaho Falls, Idaho, November 2001.
- DOE-ID, 2003, In Situ Bioremediation Remedial Action Work Plan for Test Area North Final Groundwater Remediation, Operable Unit 1-07B, DOE/ID-11015, Rev. 1, U.S. Department of Energy Idaho Operations Office, Idaho Falls, Idaho, January 2003.
- IBC, 2000, *International Building Code*, First Edition, ISBM 1892395258, International Code Council, Falls Church, Virginia.
- MCP-540, 2001, "Documenting the Safety Category of Structures, Systems, and Components," Rev. 13, *Manual 10A–Engineering and Research*, March 2001.
- PLN-694, 2000, "Project Management Plan–Environmental Restoration Program Management," Rev. 0, *Manual 7–Project Management*, November 2000.
- TFR-2539, 2002, "Technical and Functional Requirements for the In Situ Bioremediation Design at TAN, OU 1-07B," Rev. 0, Environmental Restoration, March 2002.

# Appendix A Agency Comments and Comment Resolutions

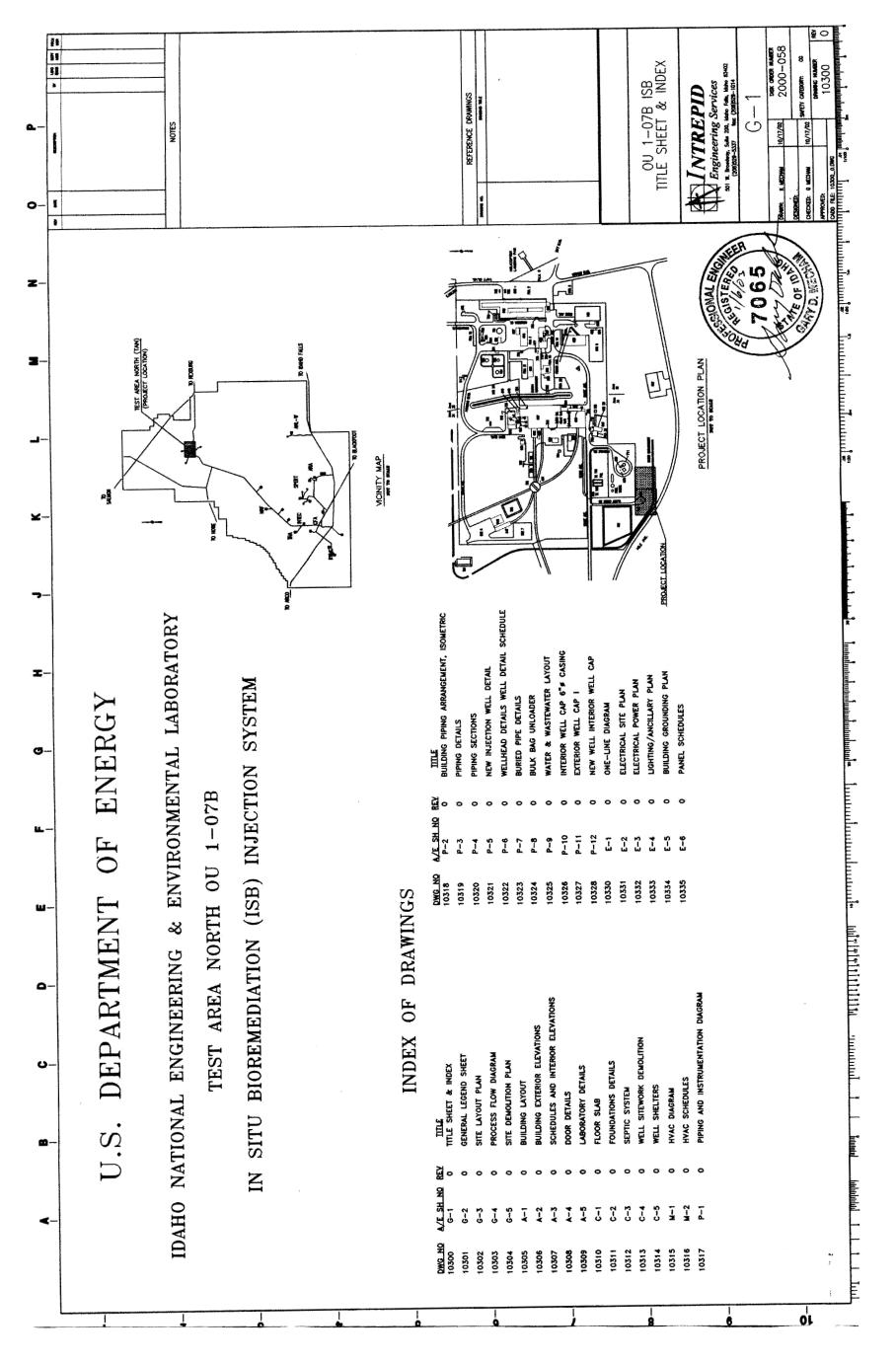
# Appendix A

# Agency Comments and Comment Resolutions ISB Remedial Design

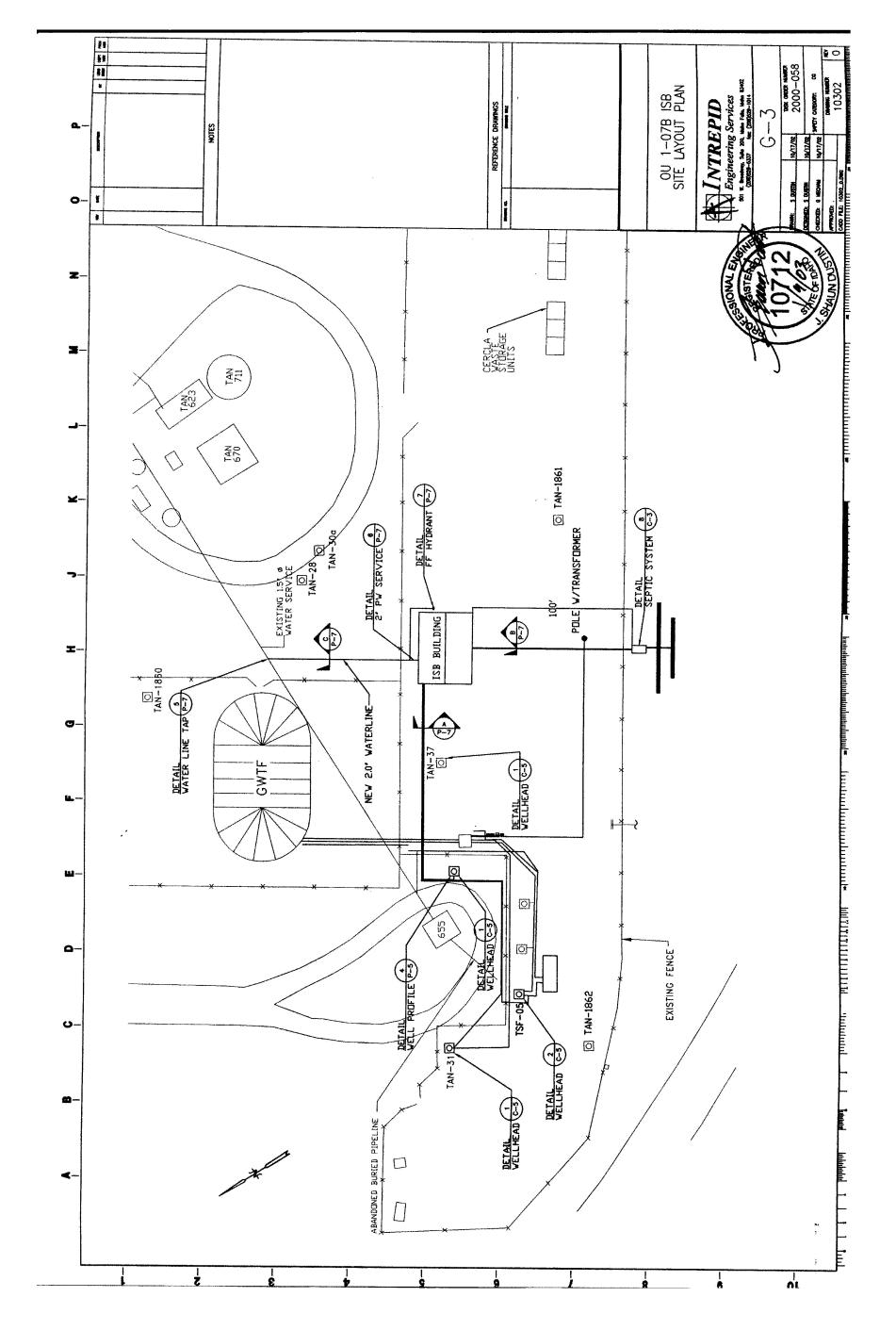
Comment No.	Section / Page No.	Comment	Resolution
EPA 1.	Section 2.2.1 2-1	Will there be a rodent problem in storing lactose in supersacks?	The bulk bags are made to withstand tipical rodent problems. Routine operations and inspections will also address this possible problem.
EPA 2.	Dwg A-1	Given the small size of the office area, is there a need for a door? Also, under drawing M-1 there are no HVAC systems has been revised to show the unit. In the upper mezzanine so the door may need to remain open to support ventilation.	There is an HVAC unit in the office area. The drawing has been revised to show the unit.
EPA 3.	Dwg A-1	The space between the outside door (3) and the stairs appears very tight. It may be valuable to extend this distance by 6".	The area does meet building standards. However the stairway way move to provide an additional 6" at the stair landing.
EPA 4.	Dwg A-2	Has an evaluation of whether an exclusion zone is required under the fume hood exhaust?	A hazard evaluation was performed for the selection of the hood. There is no need for an exclusion zone around the exhaust.
EPA 5.	Dwg C-1	Although only food grade product material and potable water are being processed in the building, it does not appear that any provision is made for a sump to simplify the collection of spills?	There is no sump included in the floor of the facility. Any spills will be localized and cleaned at the point of discharge. The majority of the nutrients do not have a tendency to flow real well and will stay in the spill area.
EPA 6.	Dwg C-3	As the septic system is being placed 100 feet from the ISB Building, a 2% minimum slope requires the drain field to be at least 24" bgs?	This is true if the entire land surface is level, and the drain field may be 24 " bgs. However, if the ground surface slopes toward the drain field there may be less than 24". If this is the case the re must at least be 1' of cover. This is the code requirement. Therefore it is called out as a minimum.

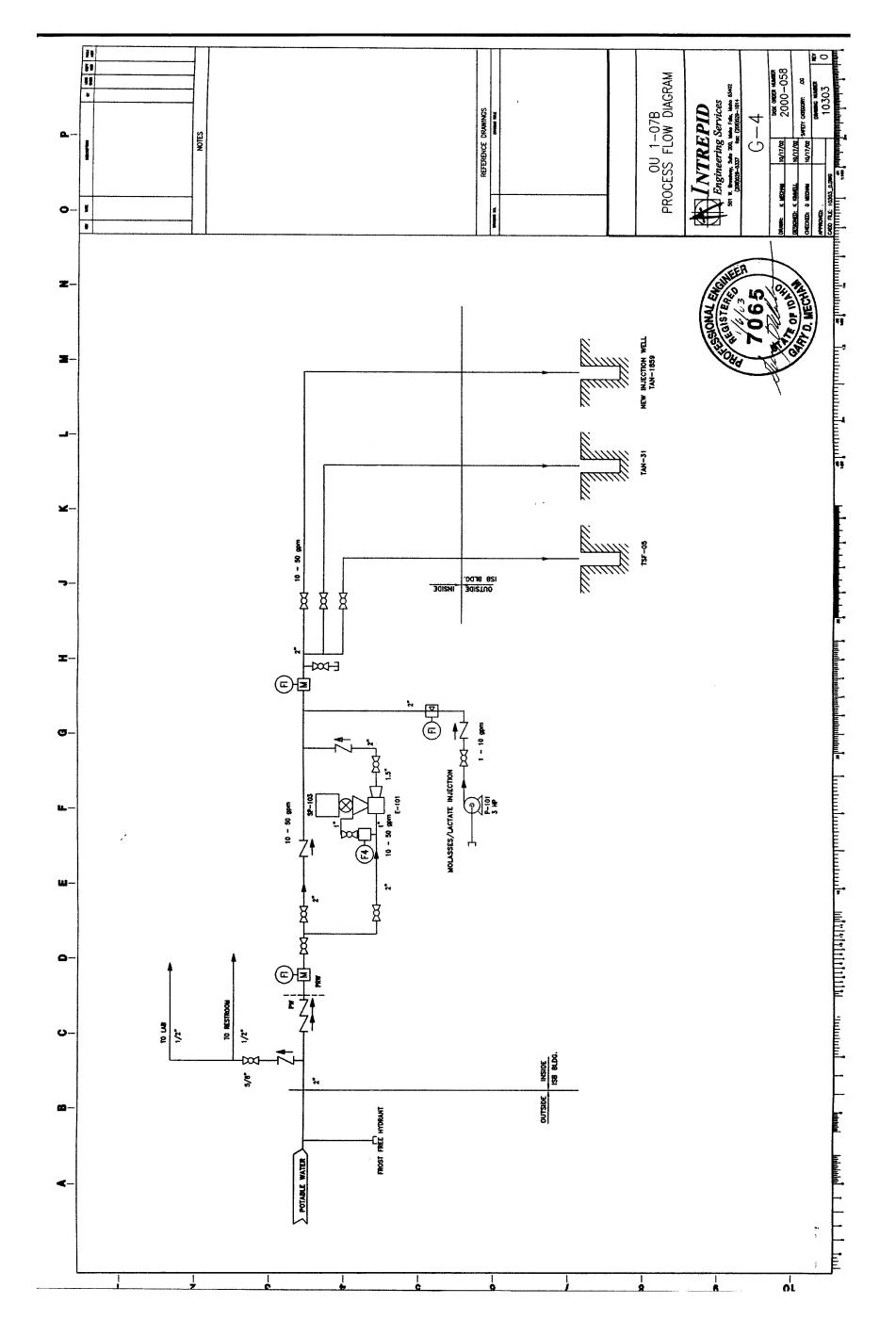
Comment No.	Section / Page No.	Comment	Resolution
IDEQ 1.	Dwg C-3	It appears that a 12-inch minimum backfill would not offer adequate freeze protection for the septic system.	The 1' minimum backfill is in accordance with the plumbing code.
IDEQ 2.	Dwg C-3	It is recommended that guard posts be placed by the septic tank covers to aid in finding the covers should they become covered by soil, debris, or snow, and to prevent the inadvertent placement of heavy equipment of vehicles on the covers.	Agree. Guard posts were added.
IDEQ 3.	Dwg G-4	OU 1-07B ISB Process Flow Diagram	A check valve was added to the facility water supply line.
IDEQ 4.	2.1.2 5&6	Items 1 and 5 refer to the use of flush joint (Schedule 40) carbon steel casing in 16-inch and 10-inch diameters. Please verify that these casing diameters are available as "flush joint" pipe and in left-hand thread.	Text was modified to remove the identified conflicts.
		Figure 2-1, page 4, is not consistent with the text noted. The figure refers to the use of 10-inch stainless steel casing but the text on page 5 refers to carbon steel casing. Please correct as needed. These same issues appear in Section 2.2 on page 6.	
		Item 5 refers to the use "Number 8 sodium bentonite chips" but Figure 2-1 refers to a 10-foot cement plug at the bottom of the 10-inch casing. Please correct as needed.	
		Item 6 refers to the placement of "Groundwater containment devices" but further explanation is not provided. Please provide clarification.	

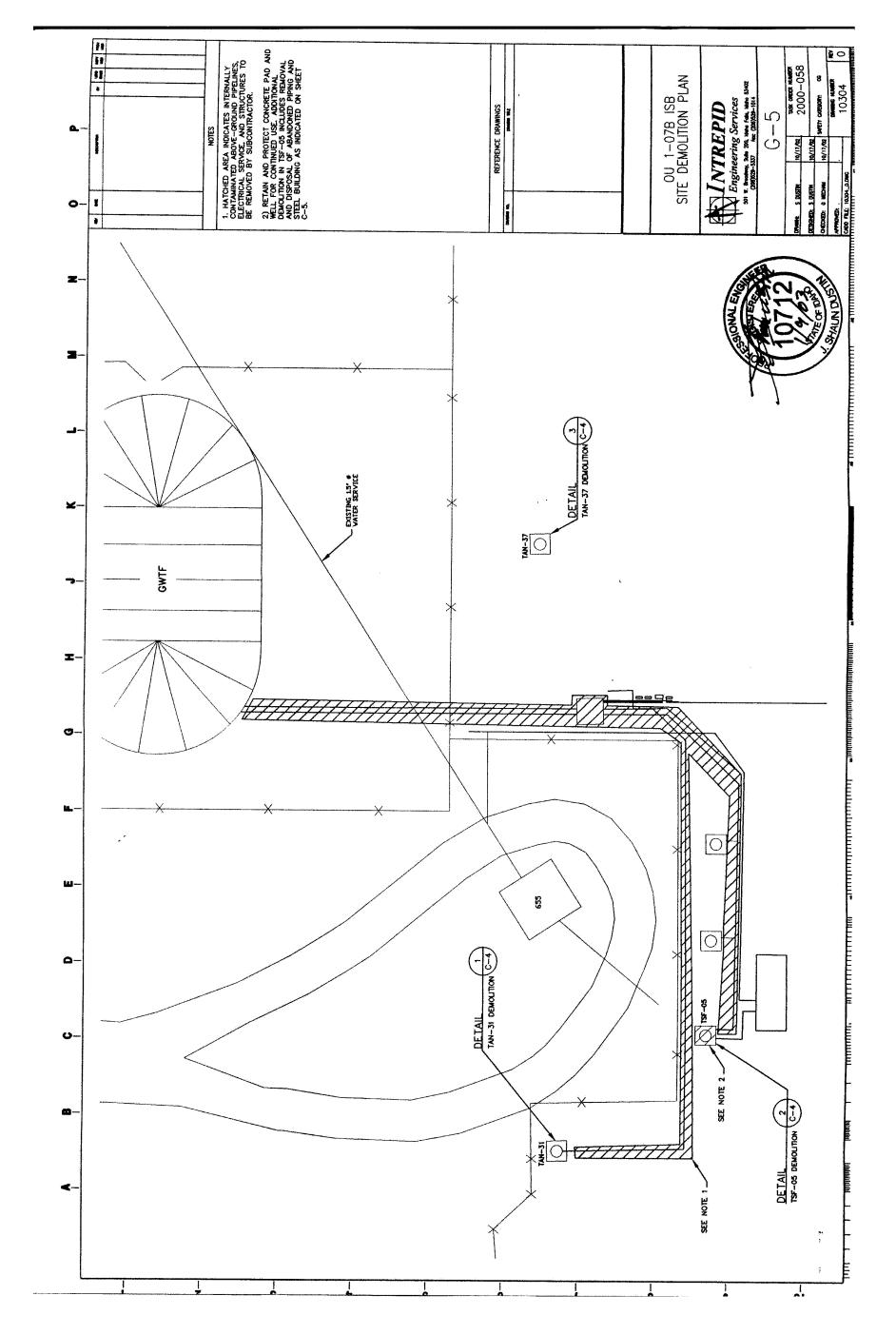
Appendix B
Drawings



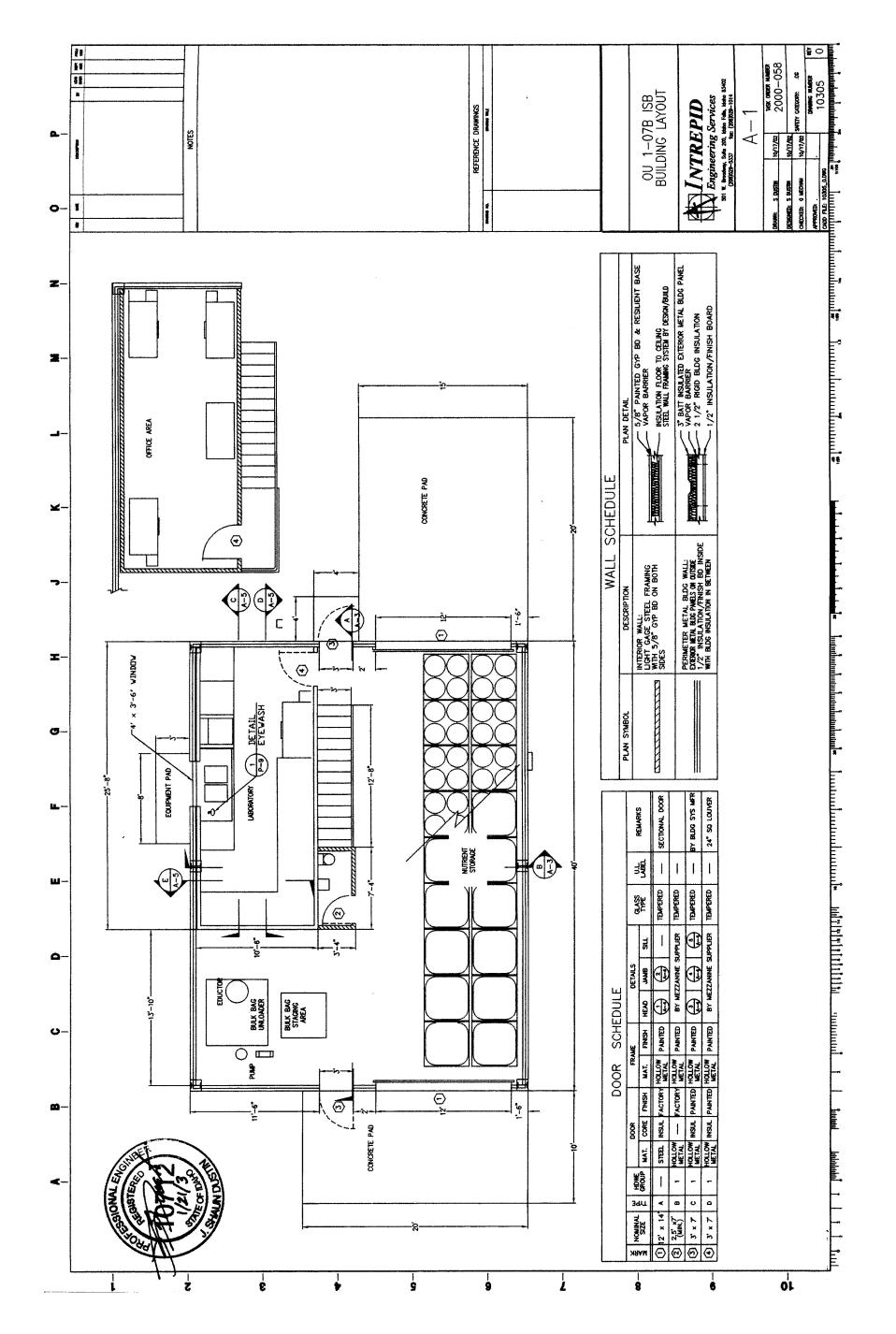
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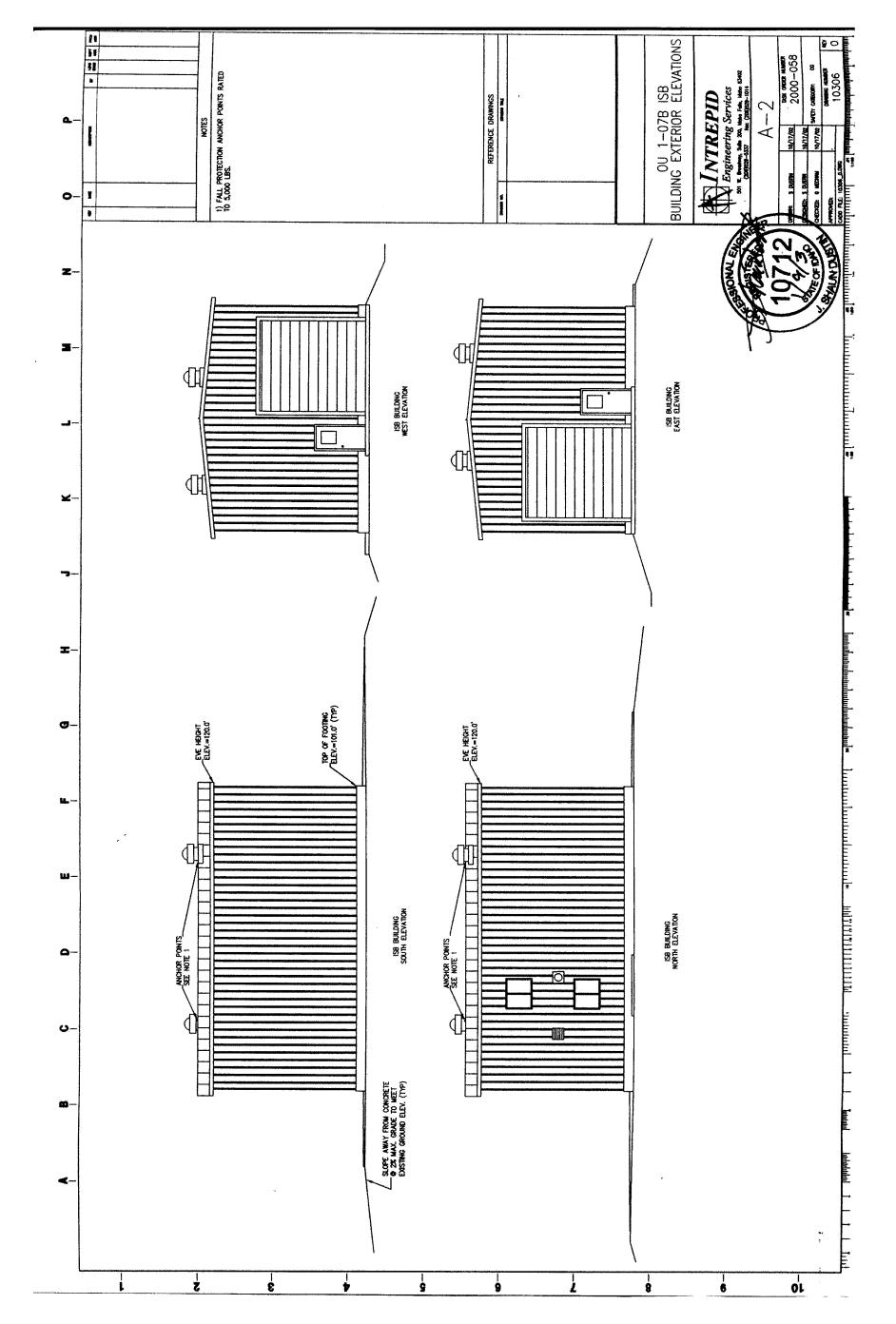




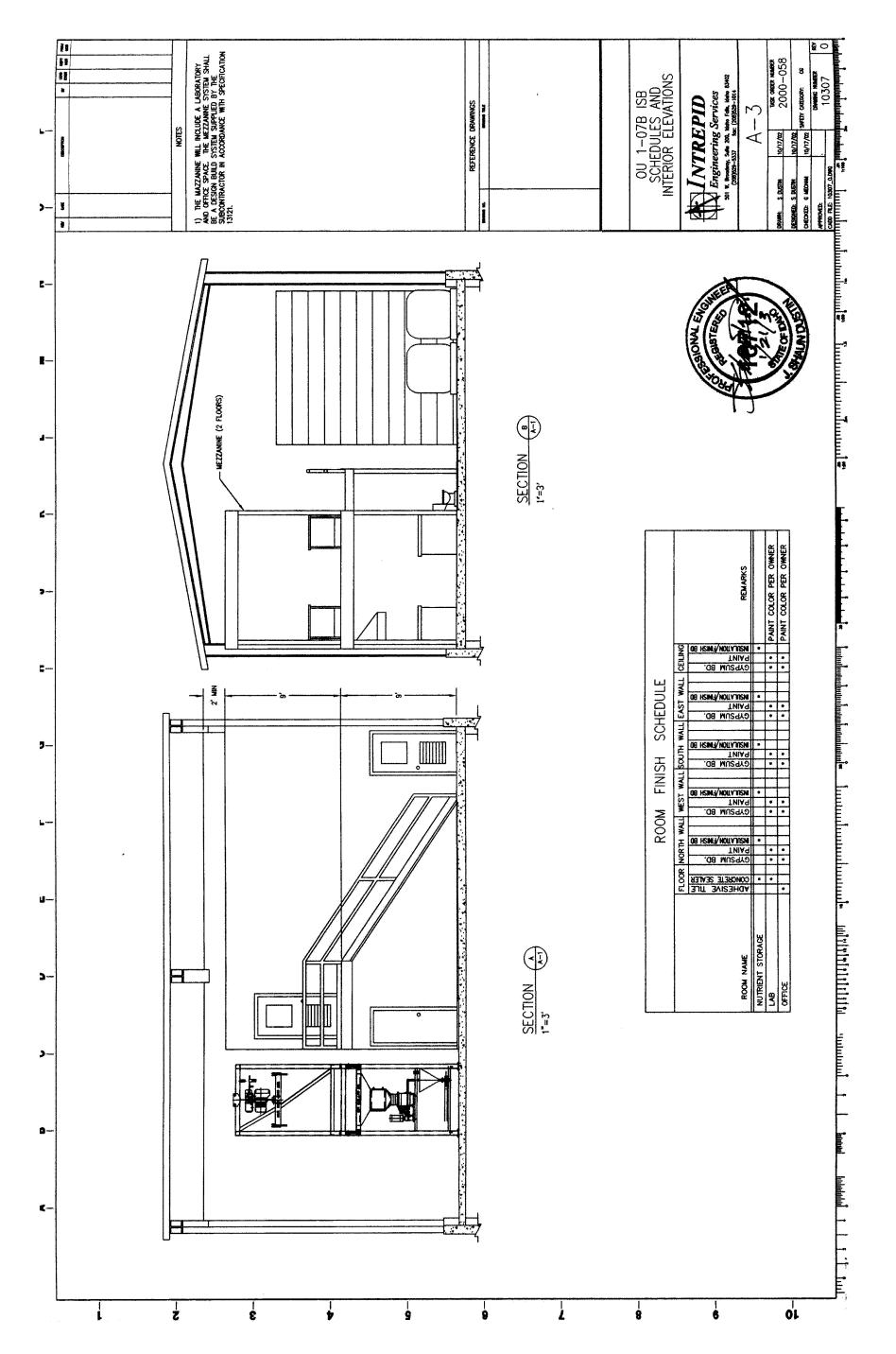


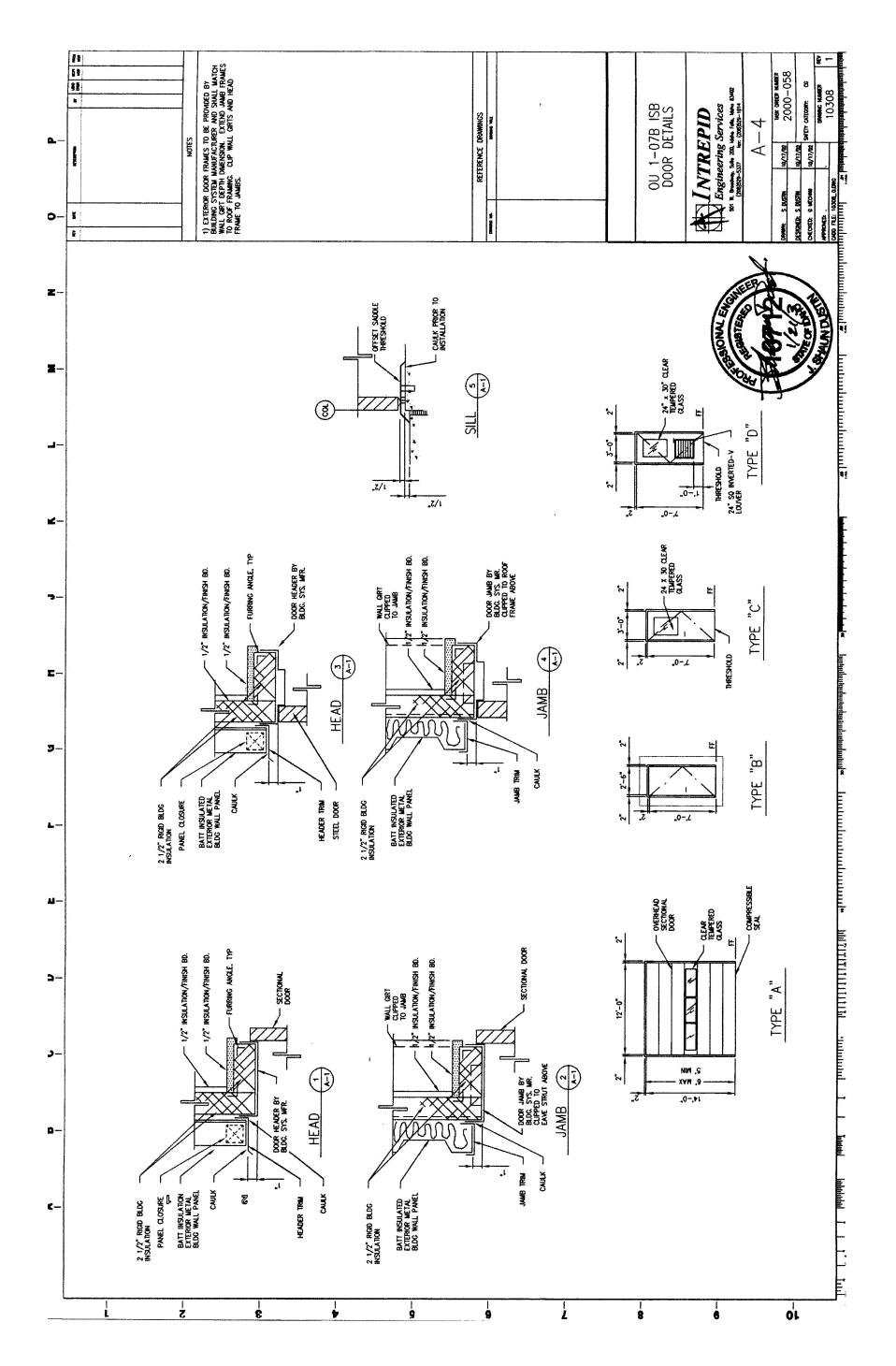


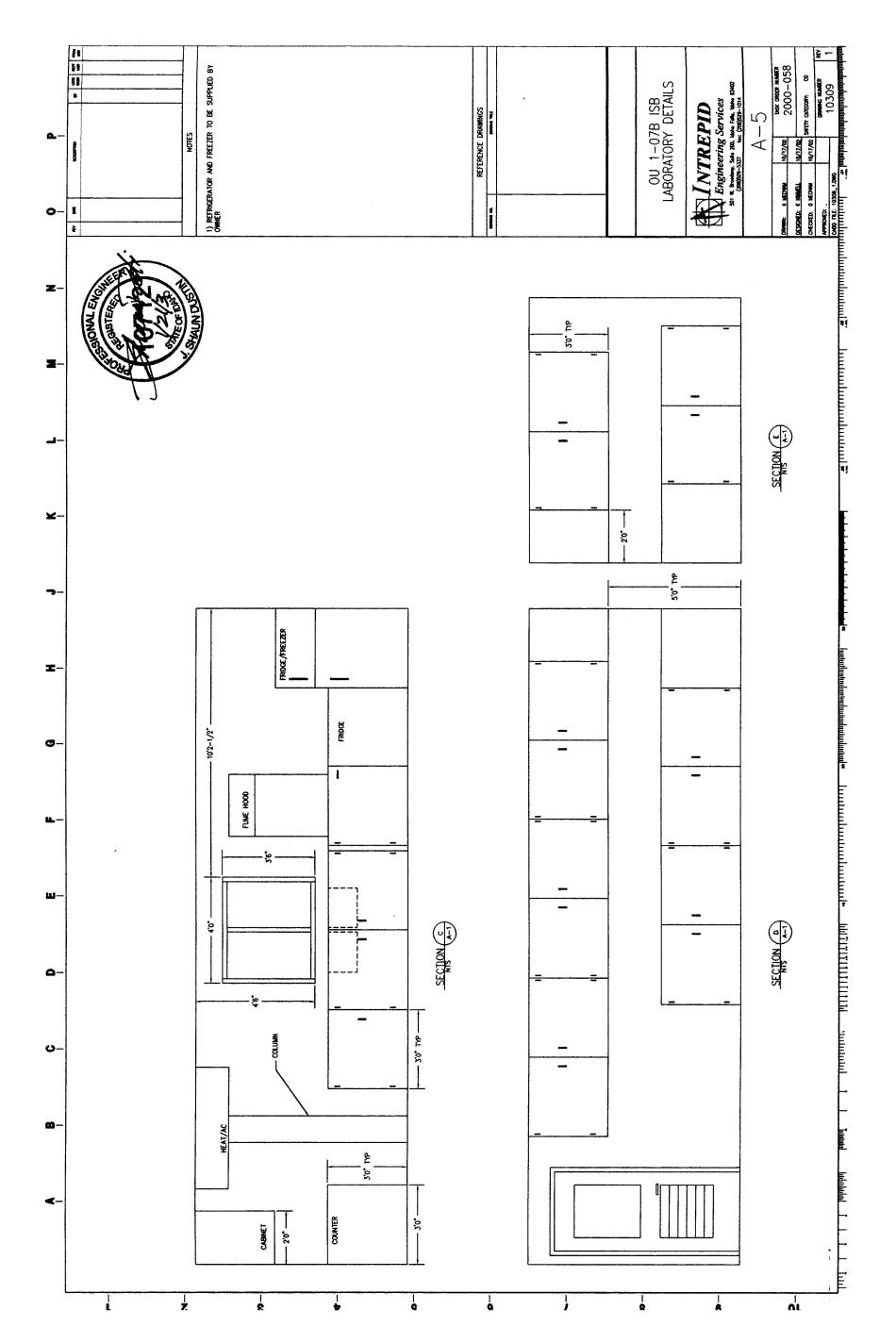


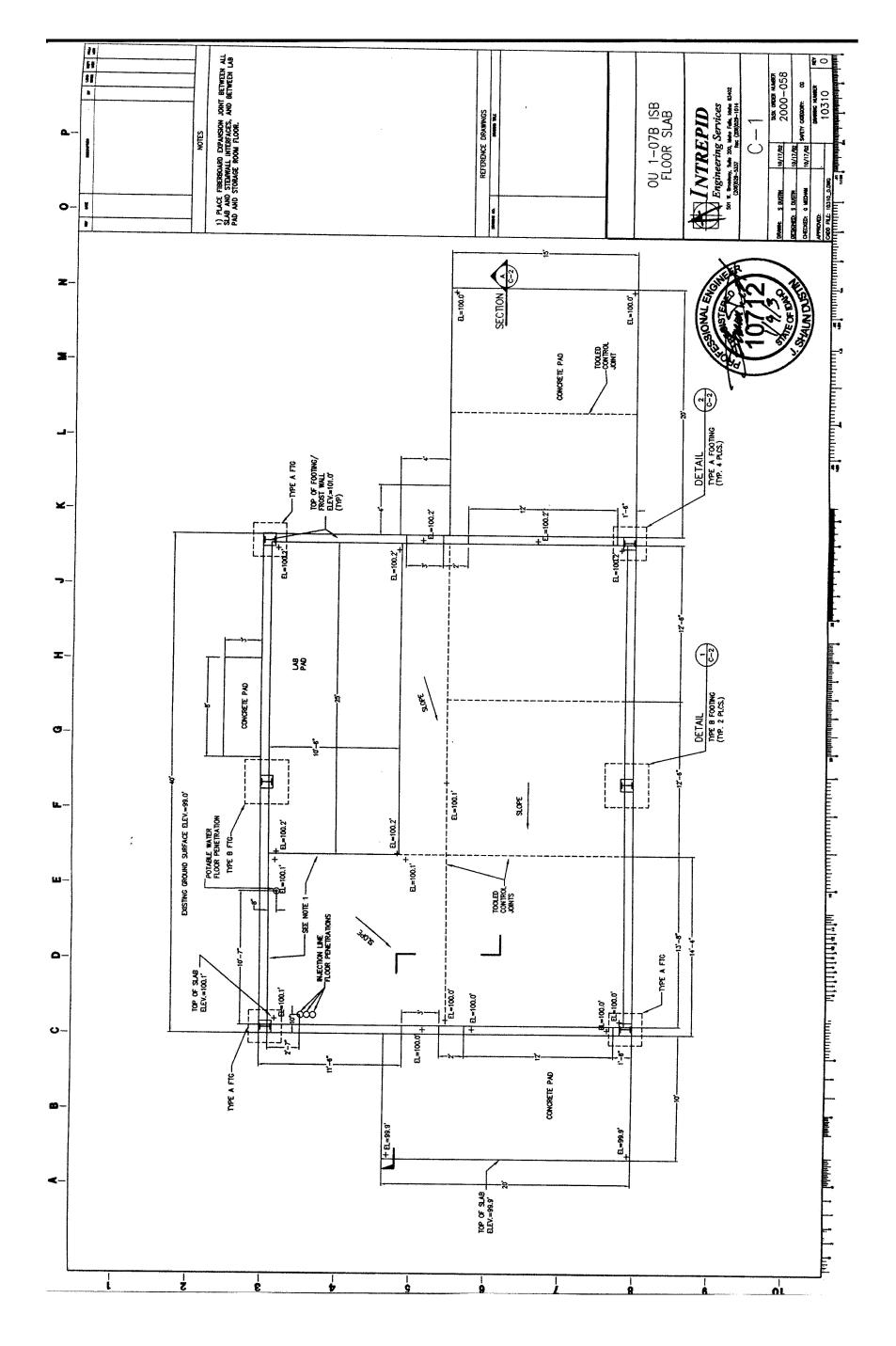


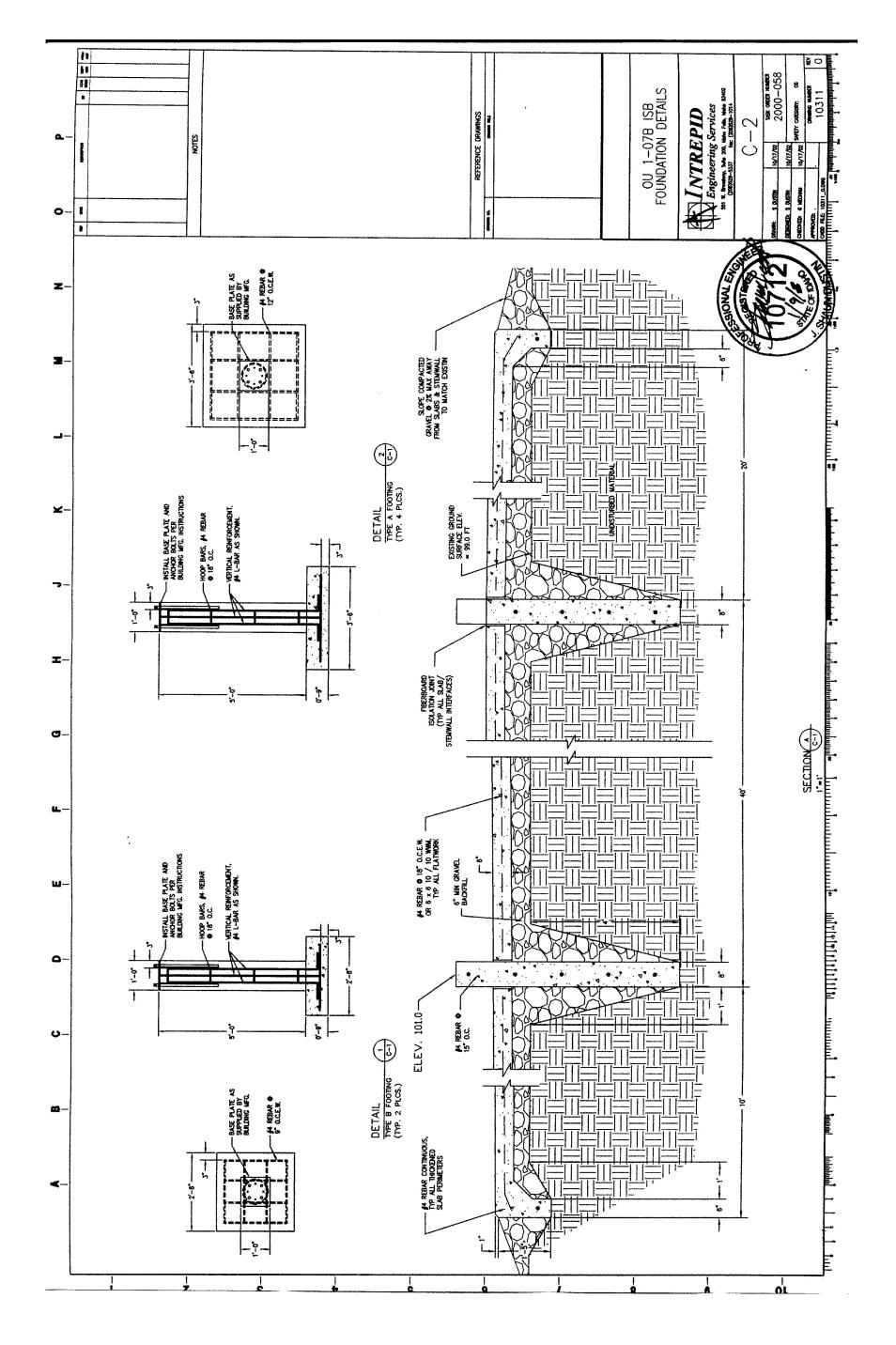


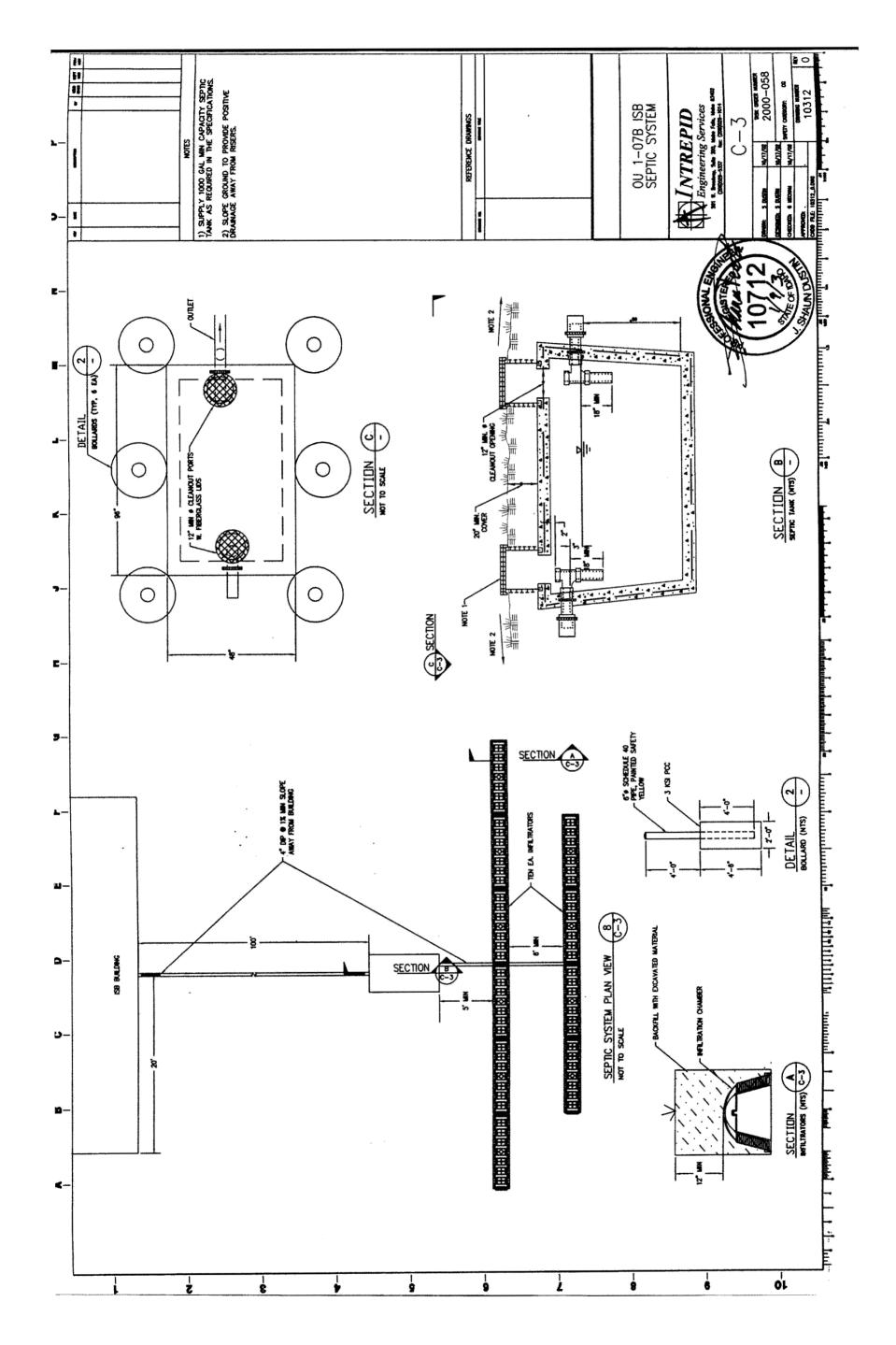


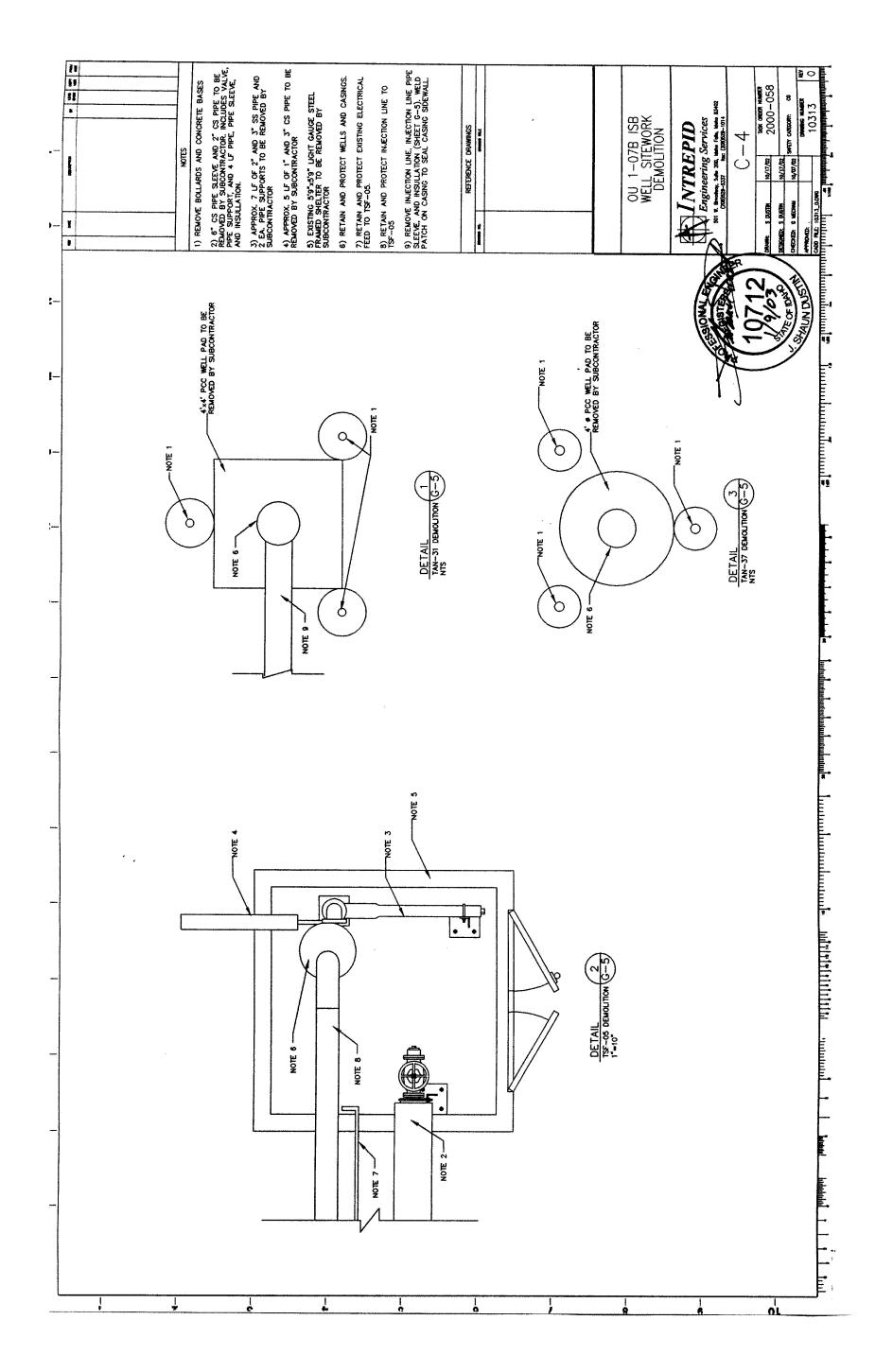


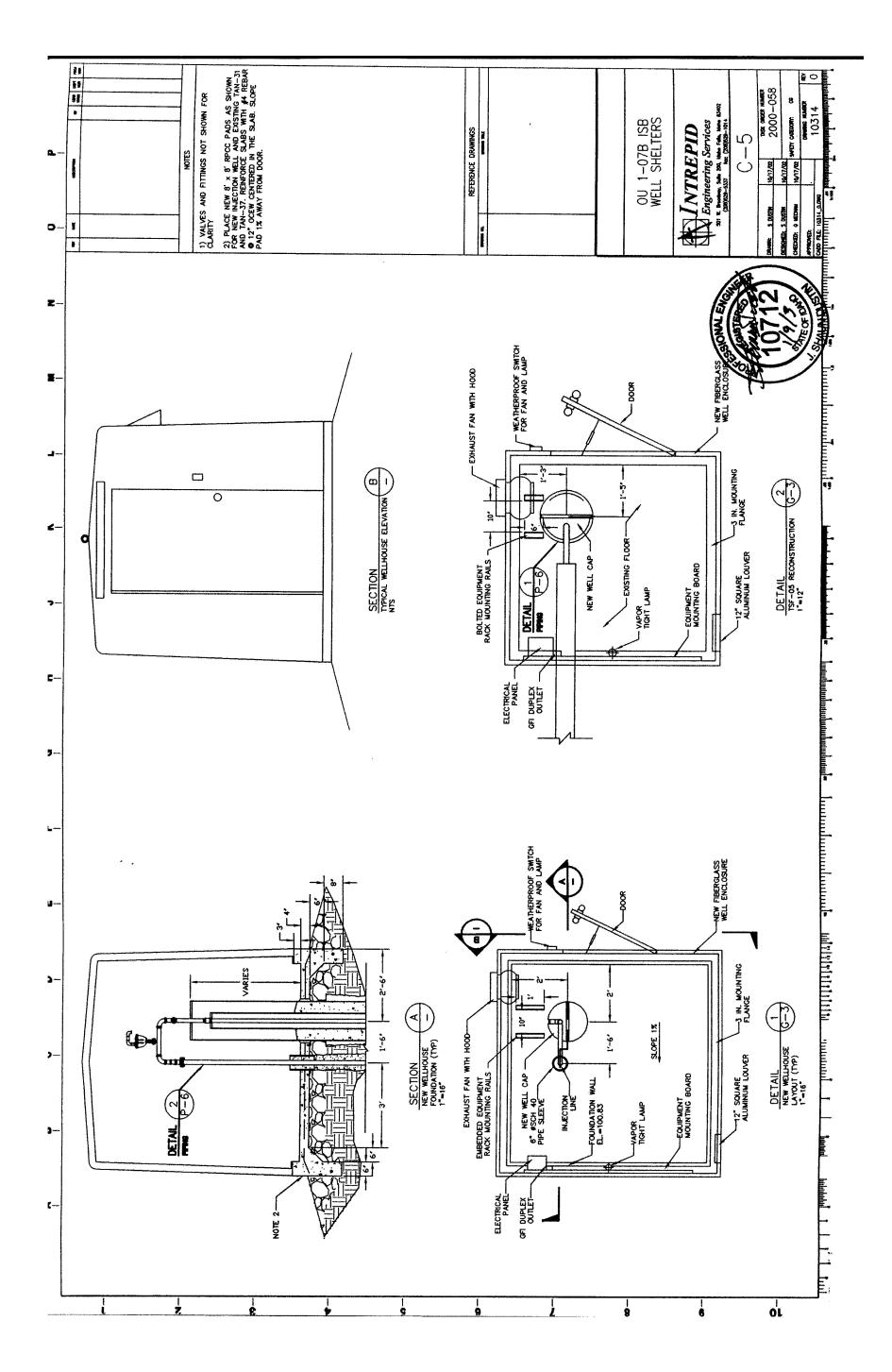


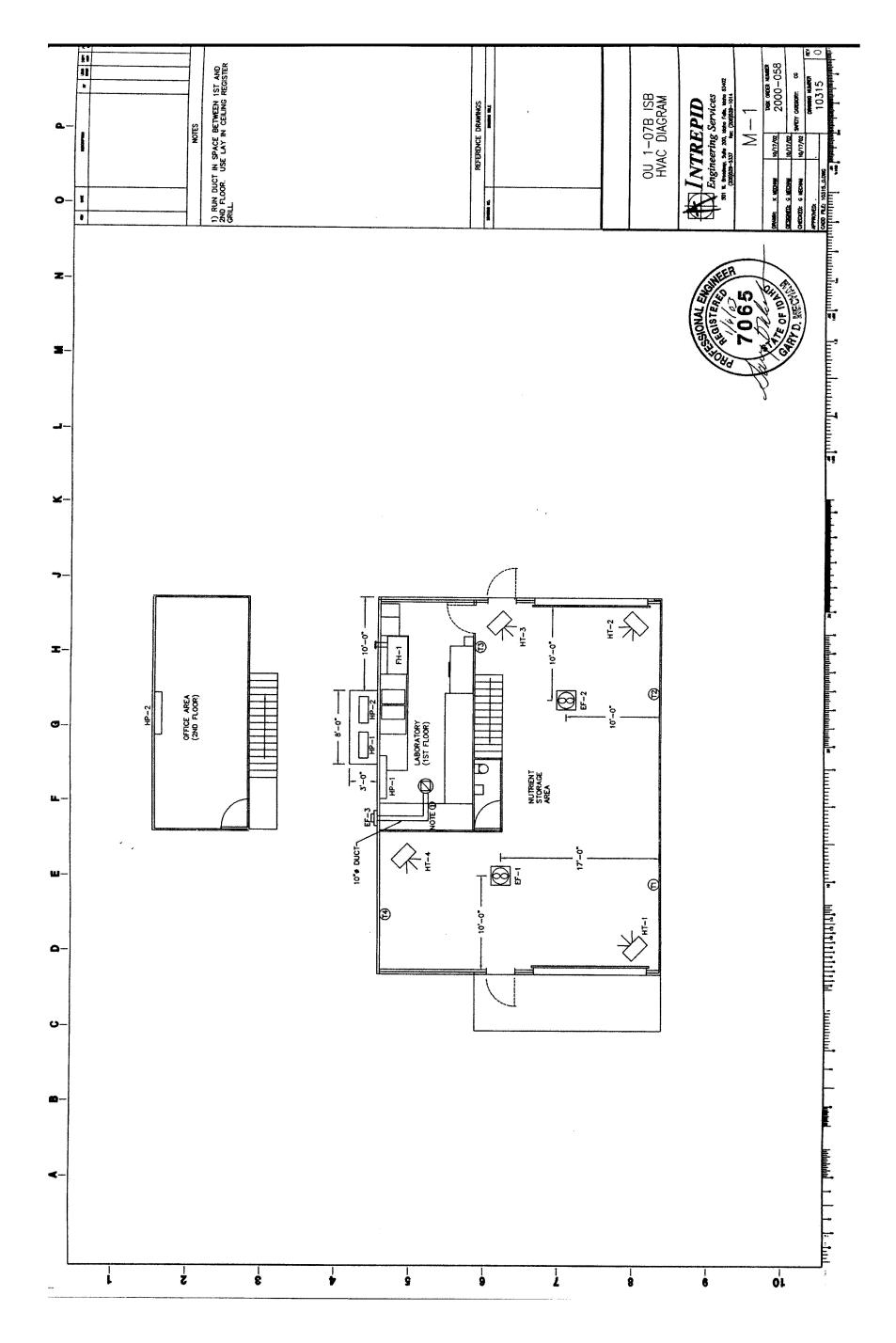




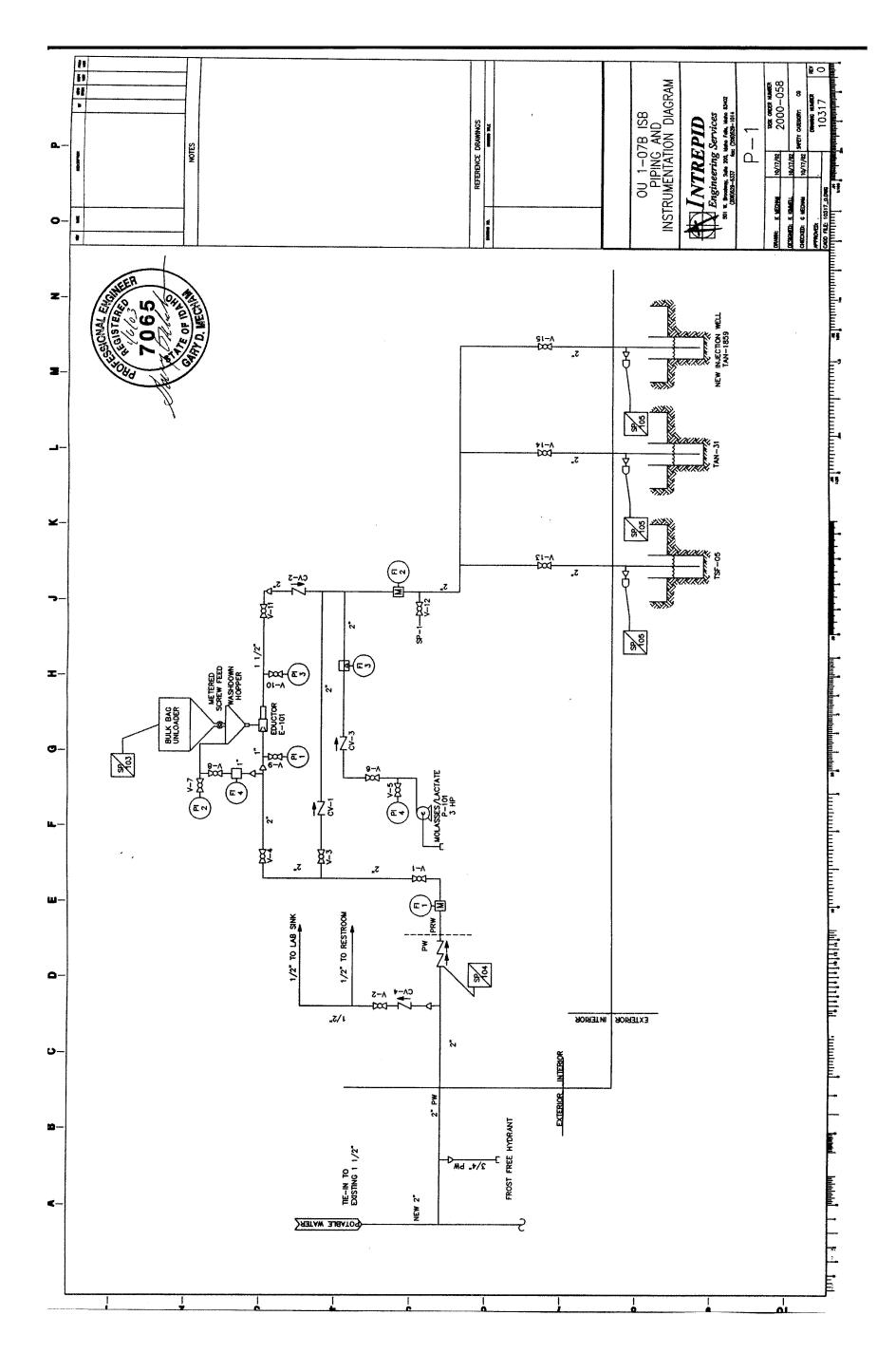


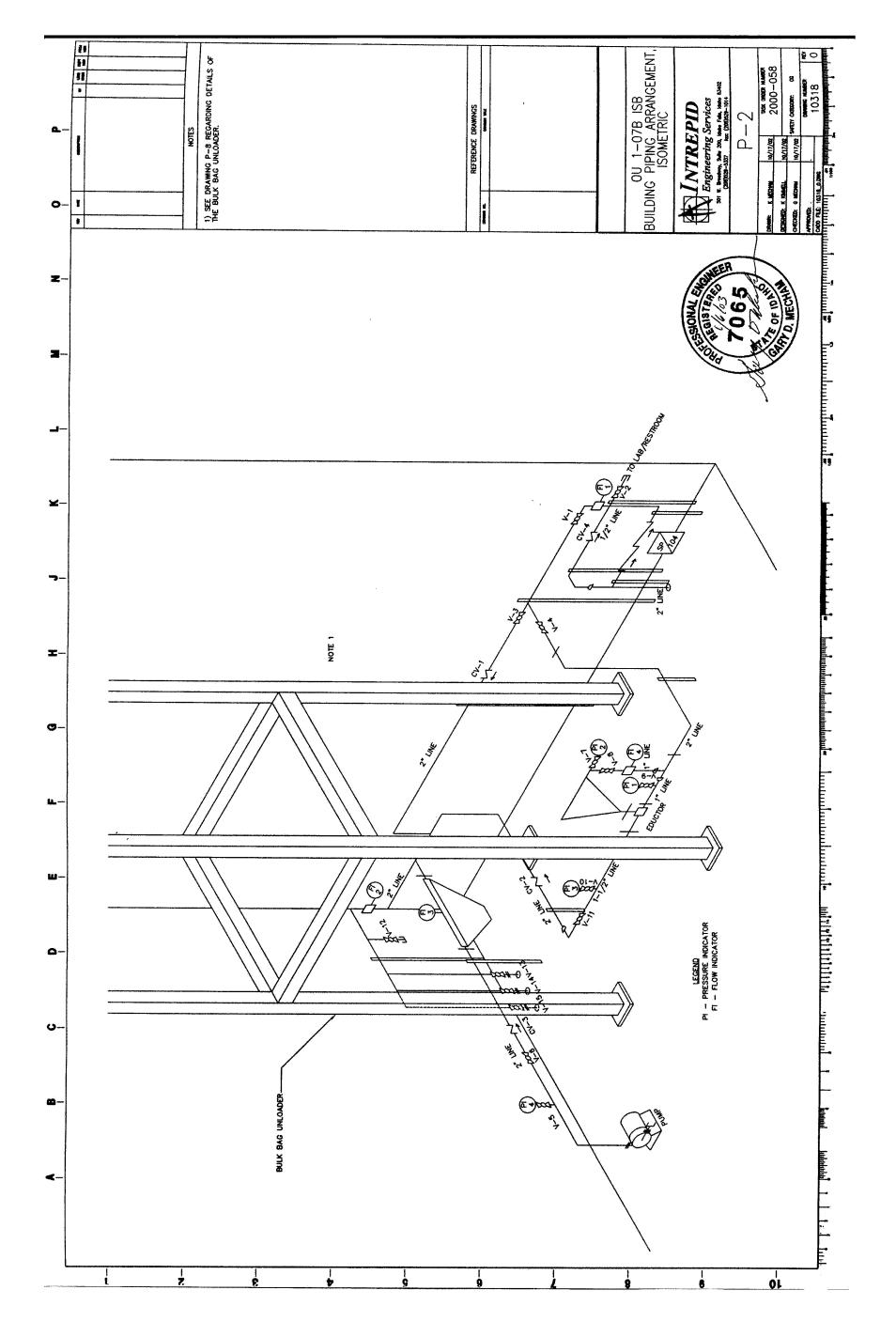


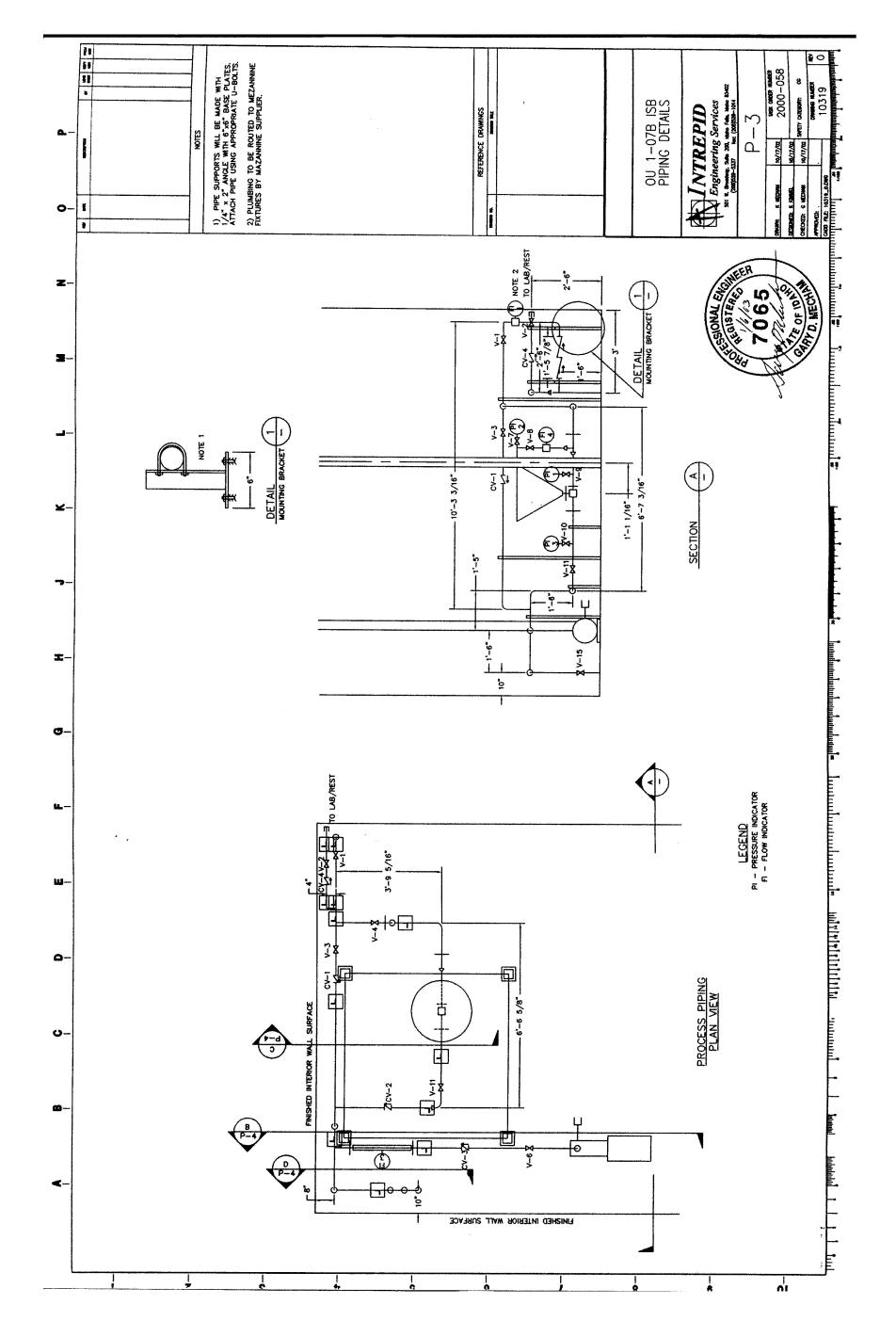


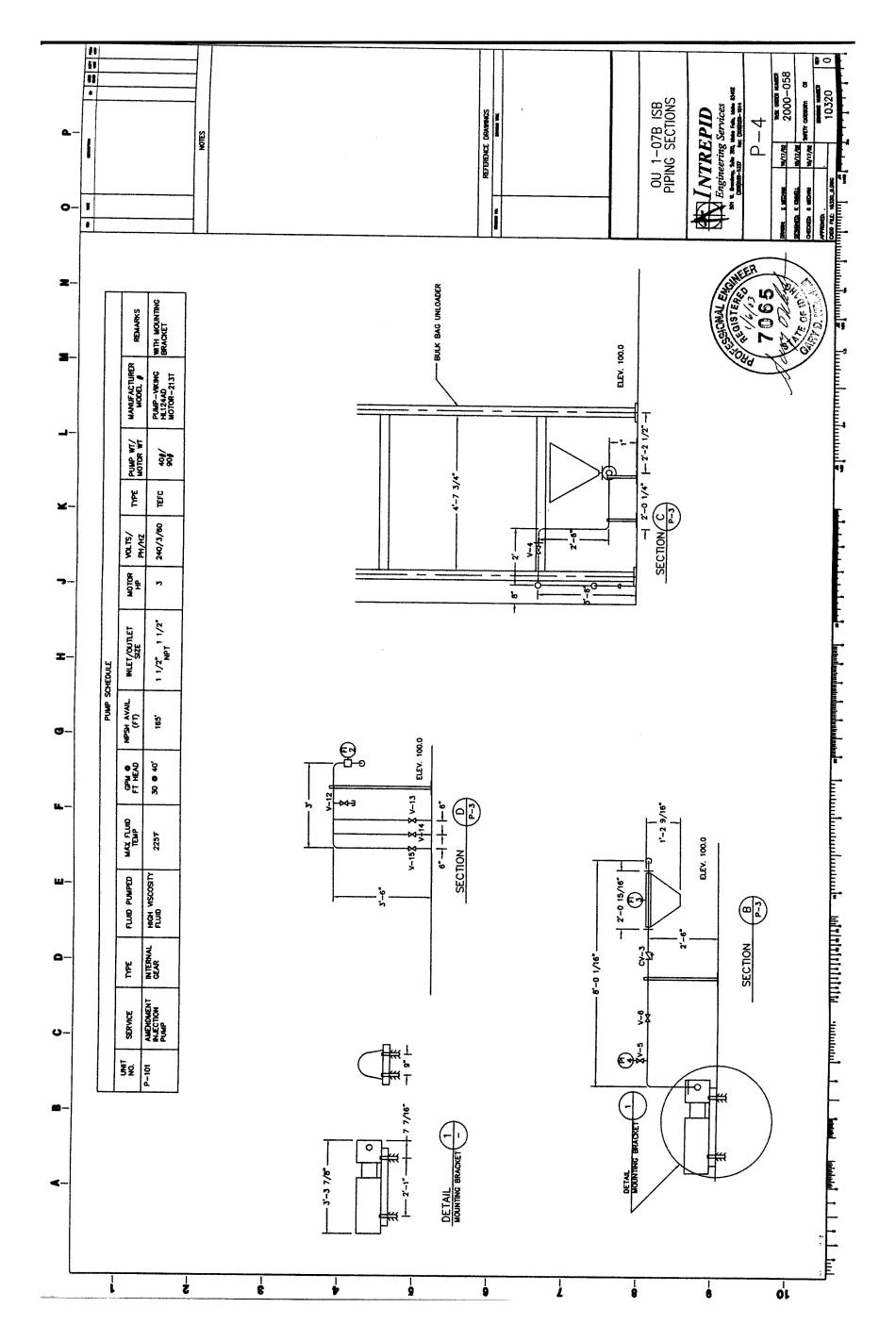


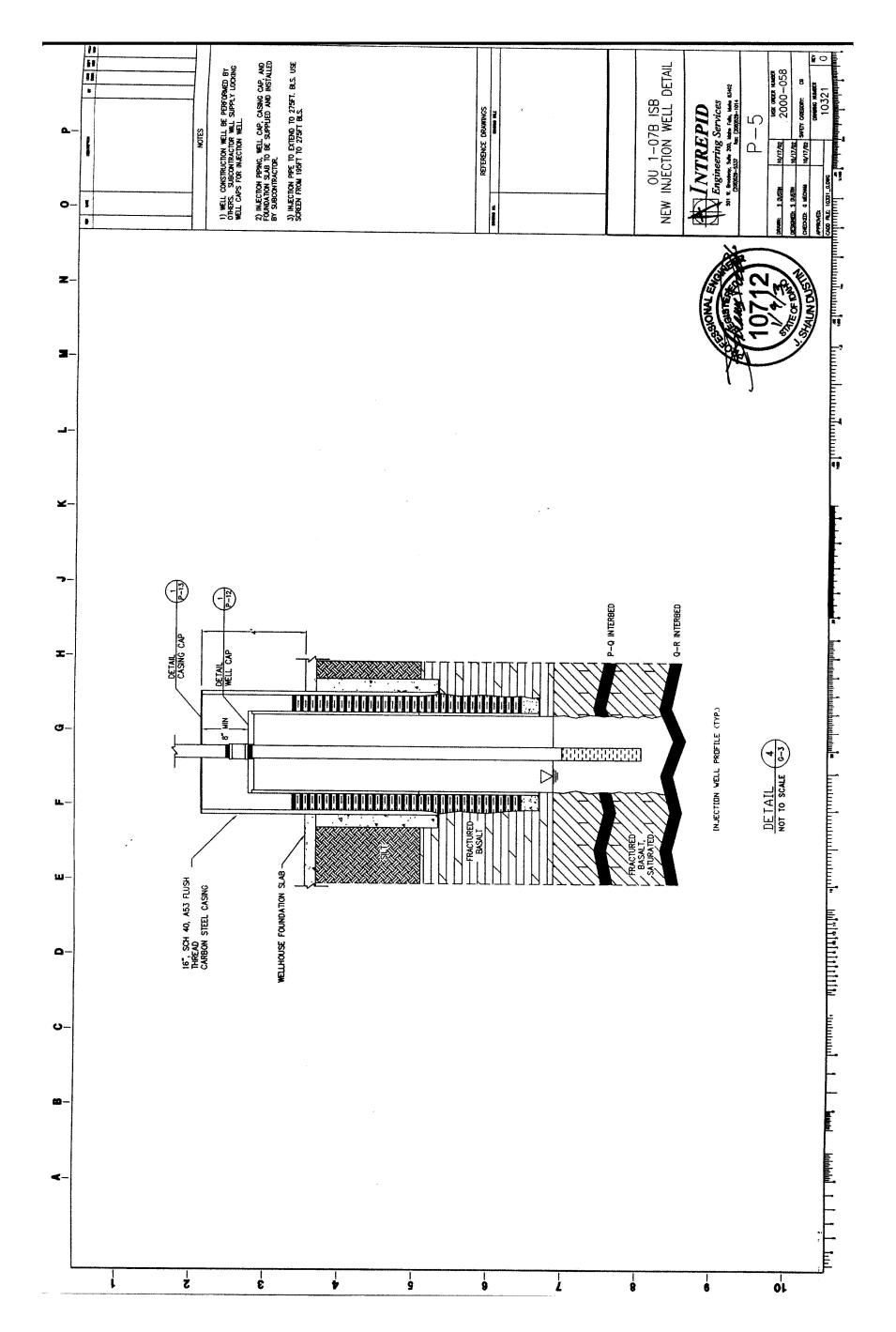
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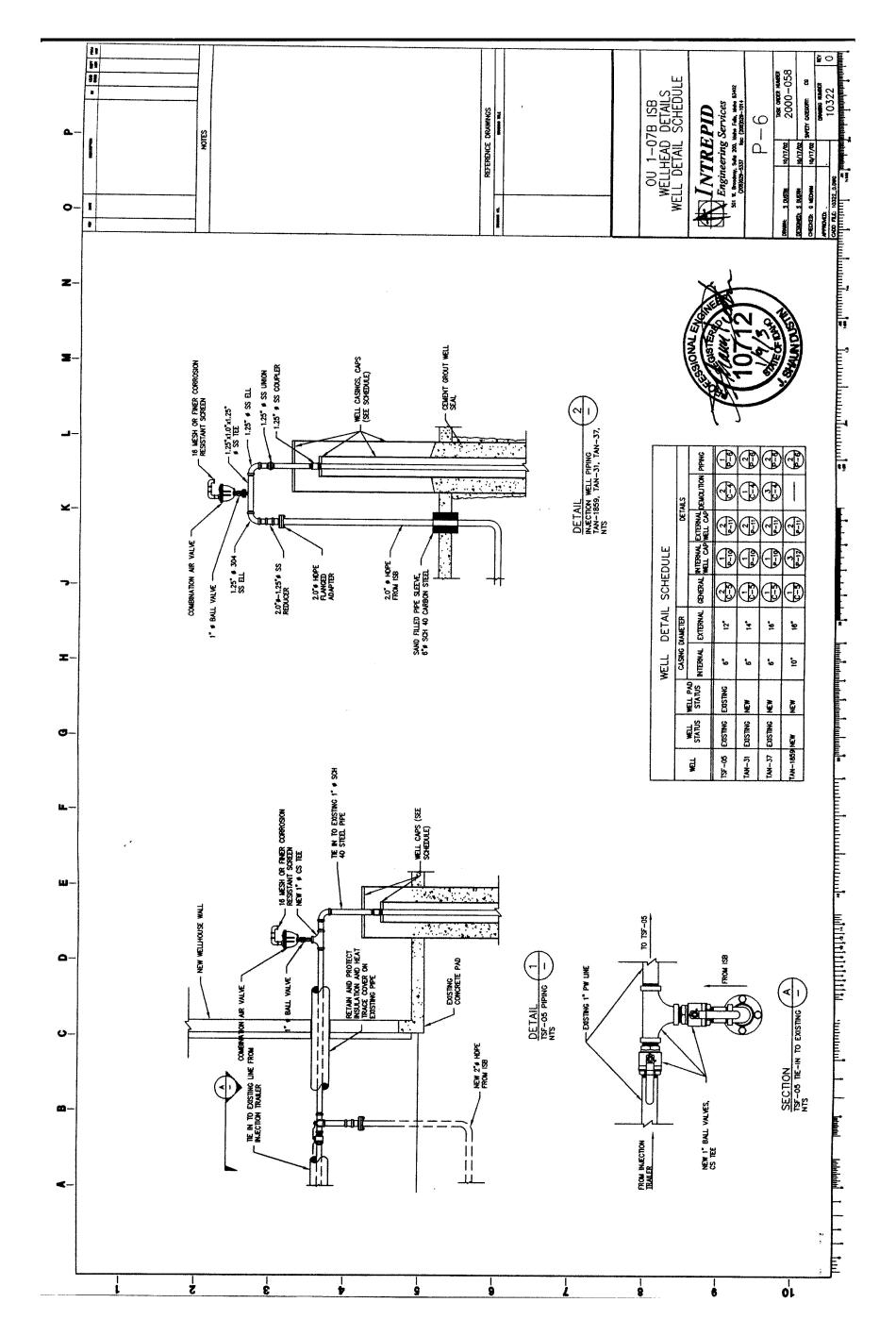


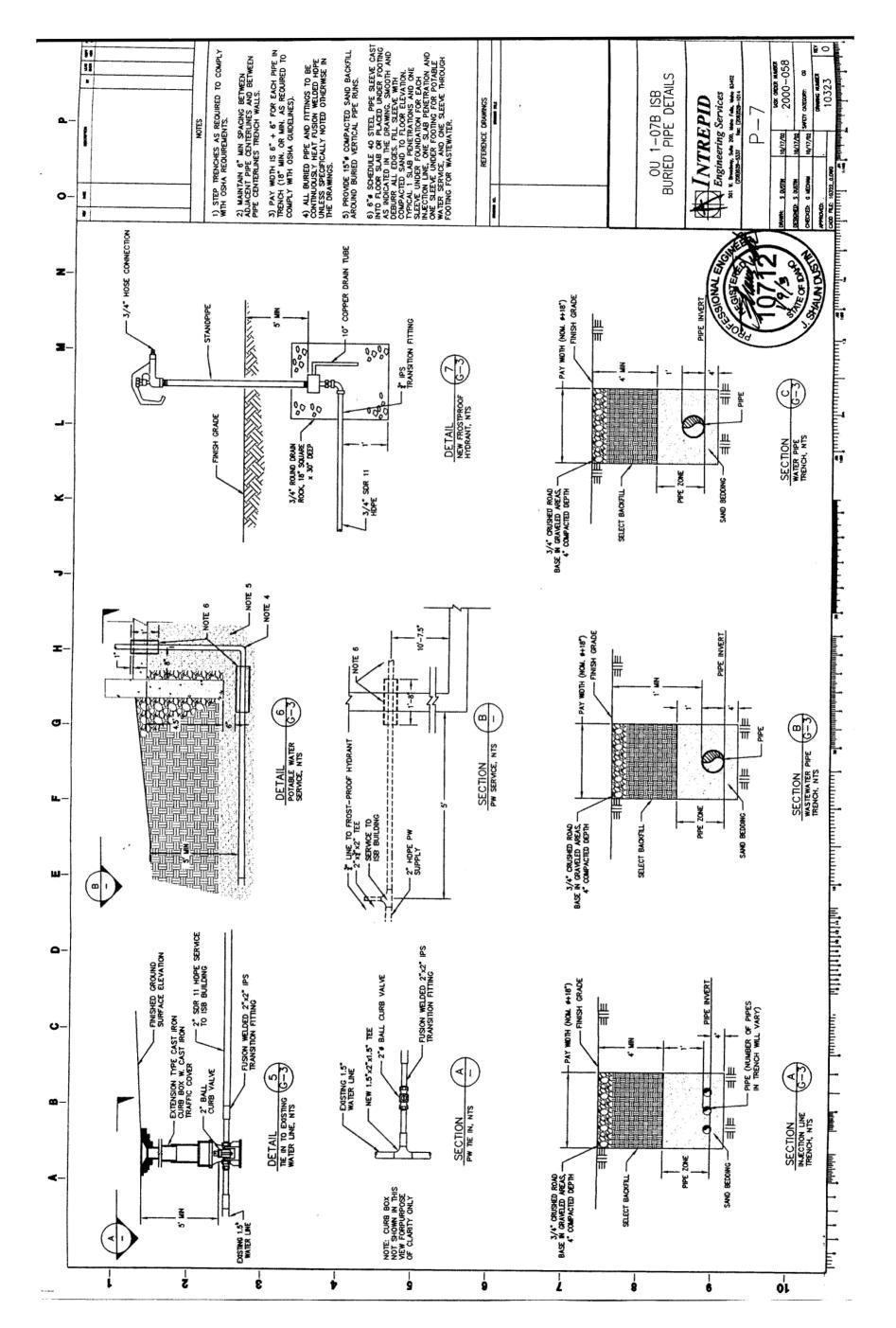


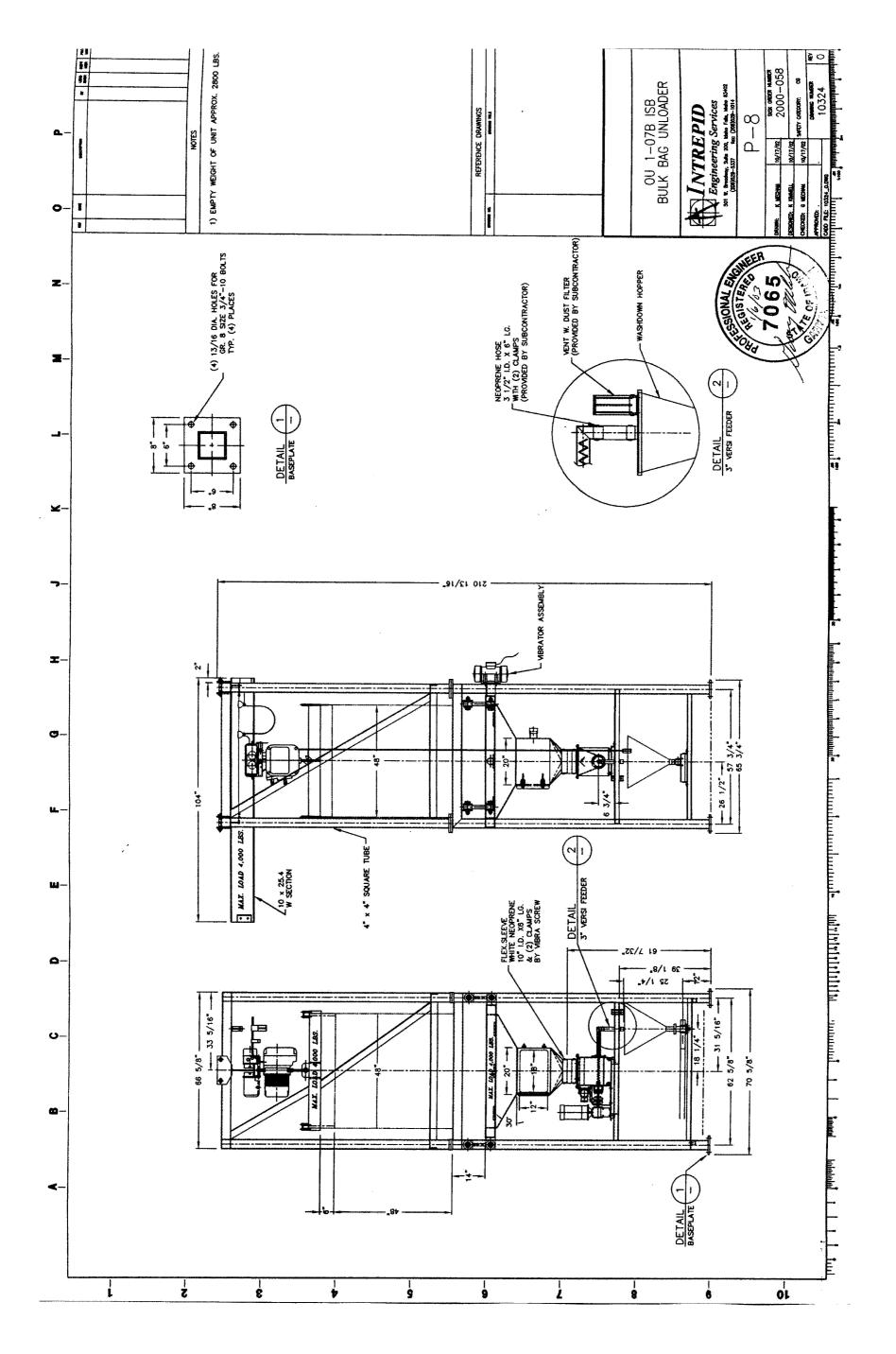


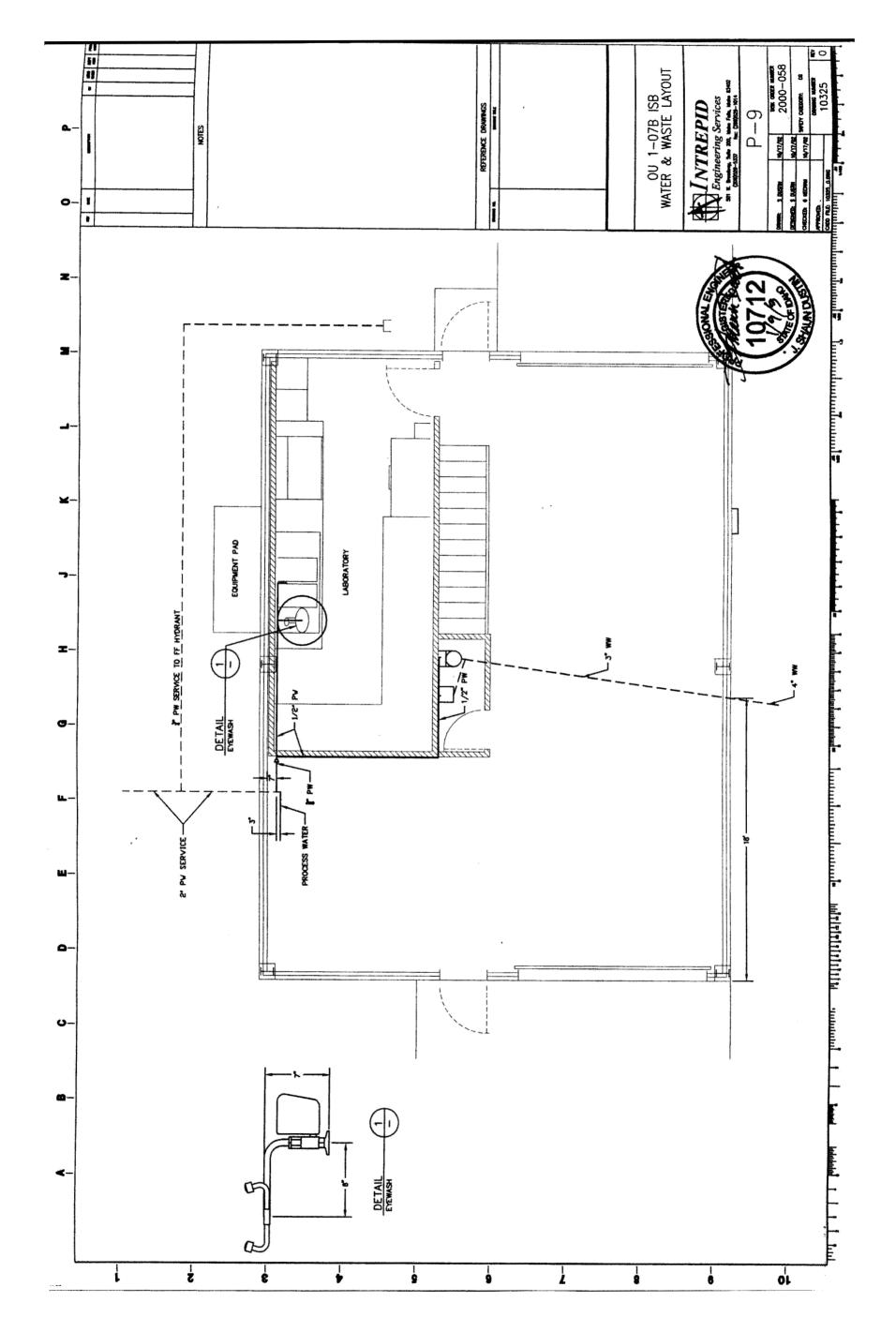


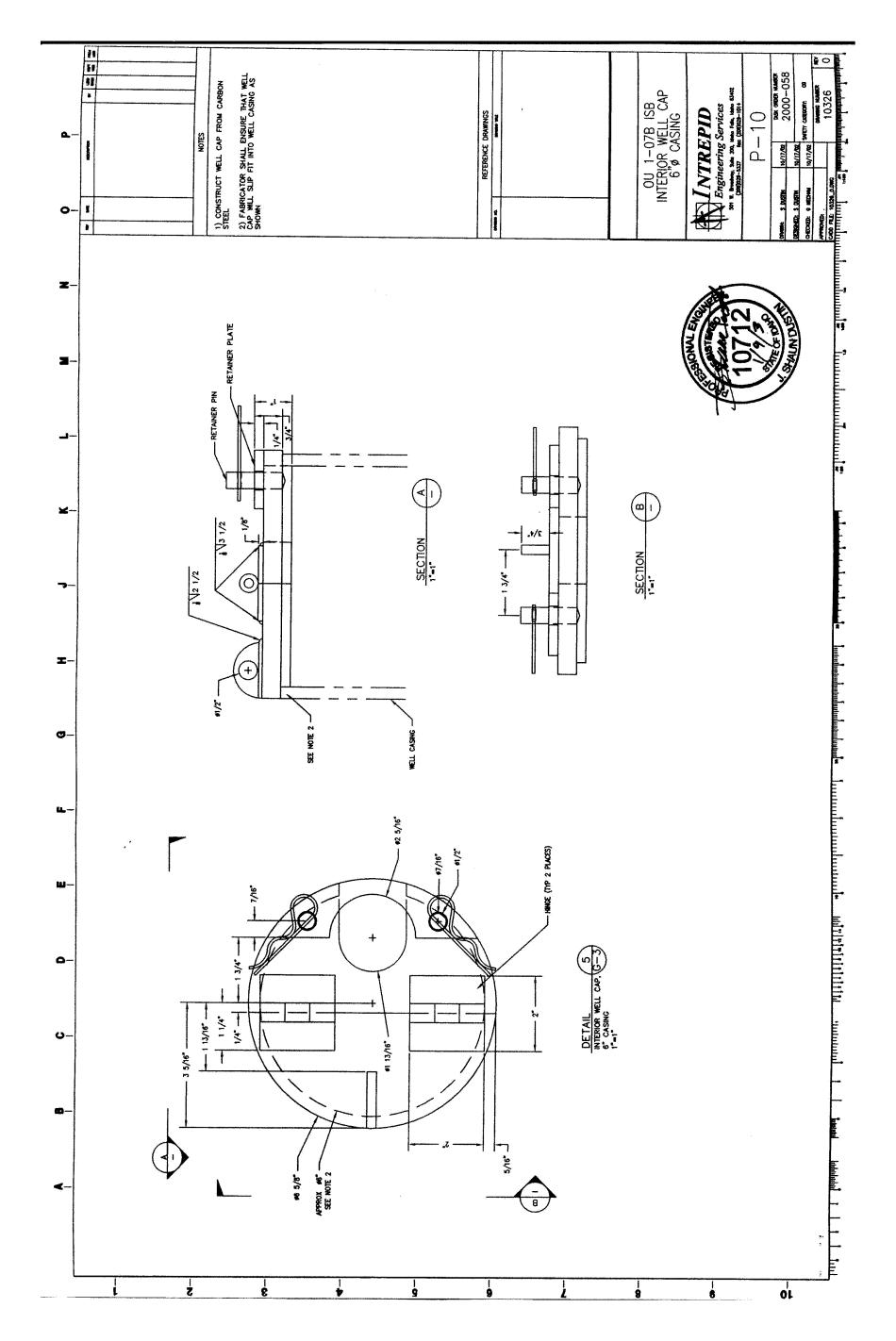


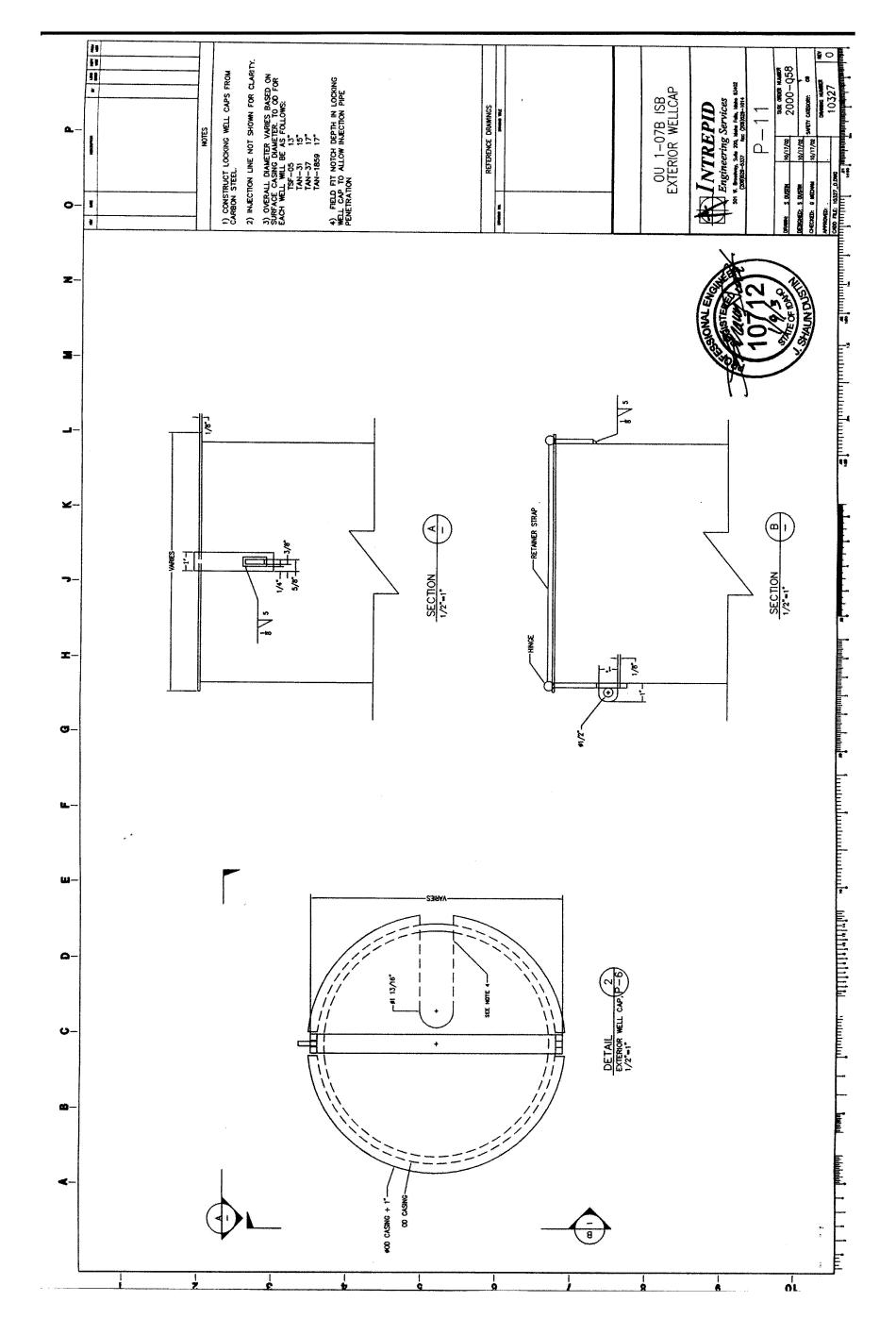


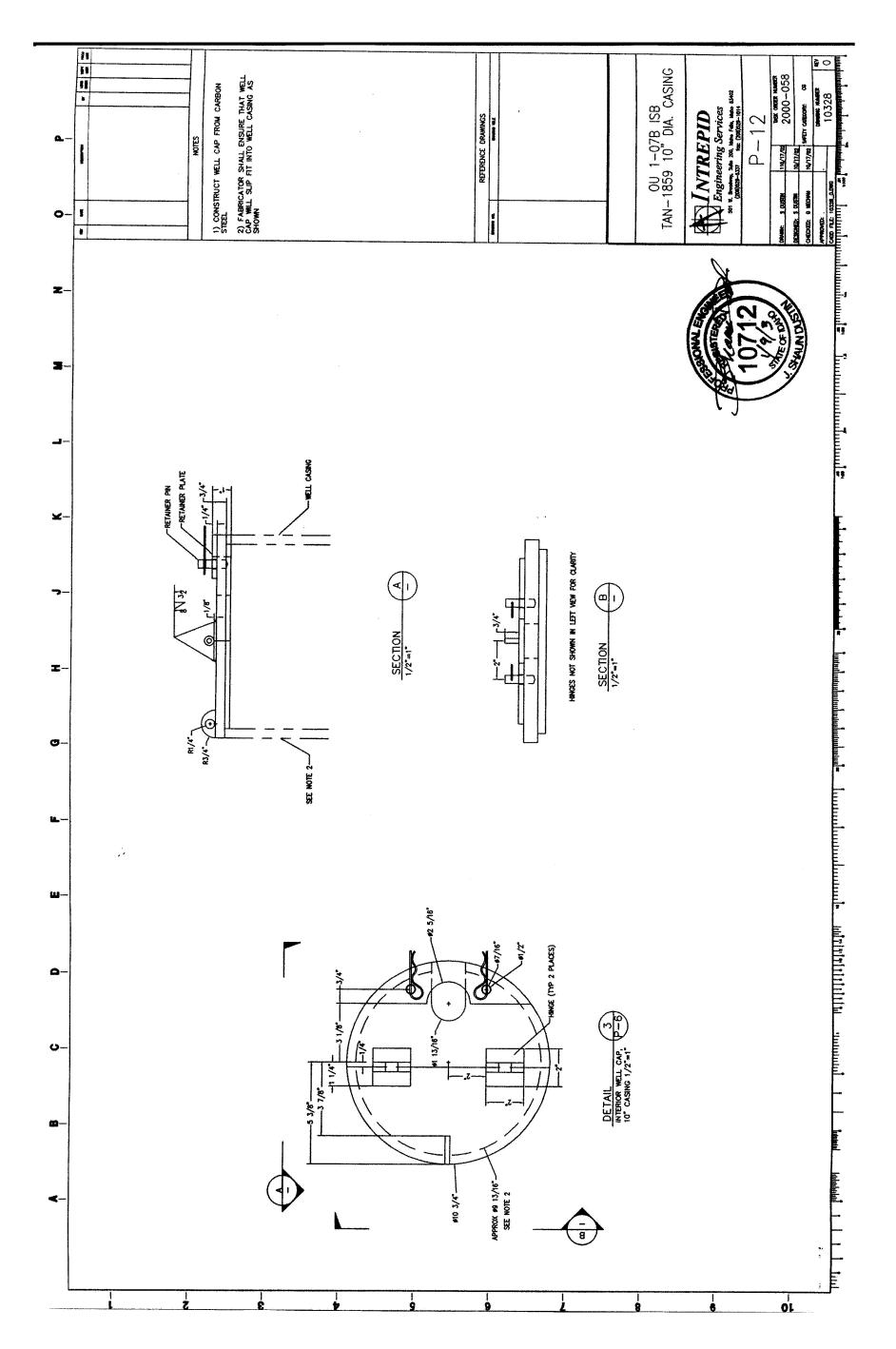


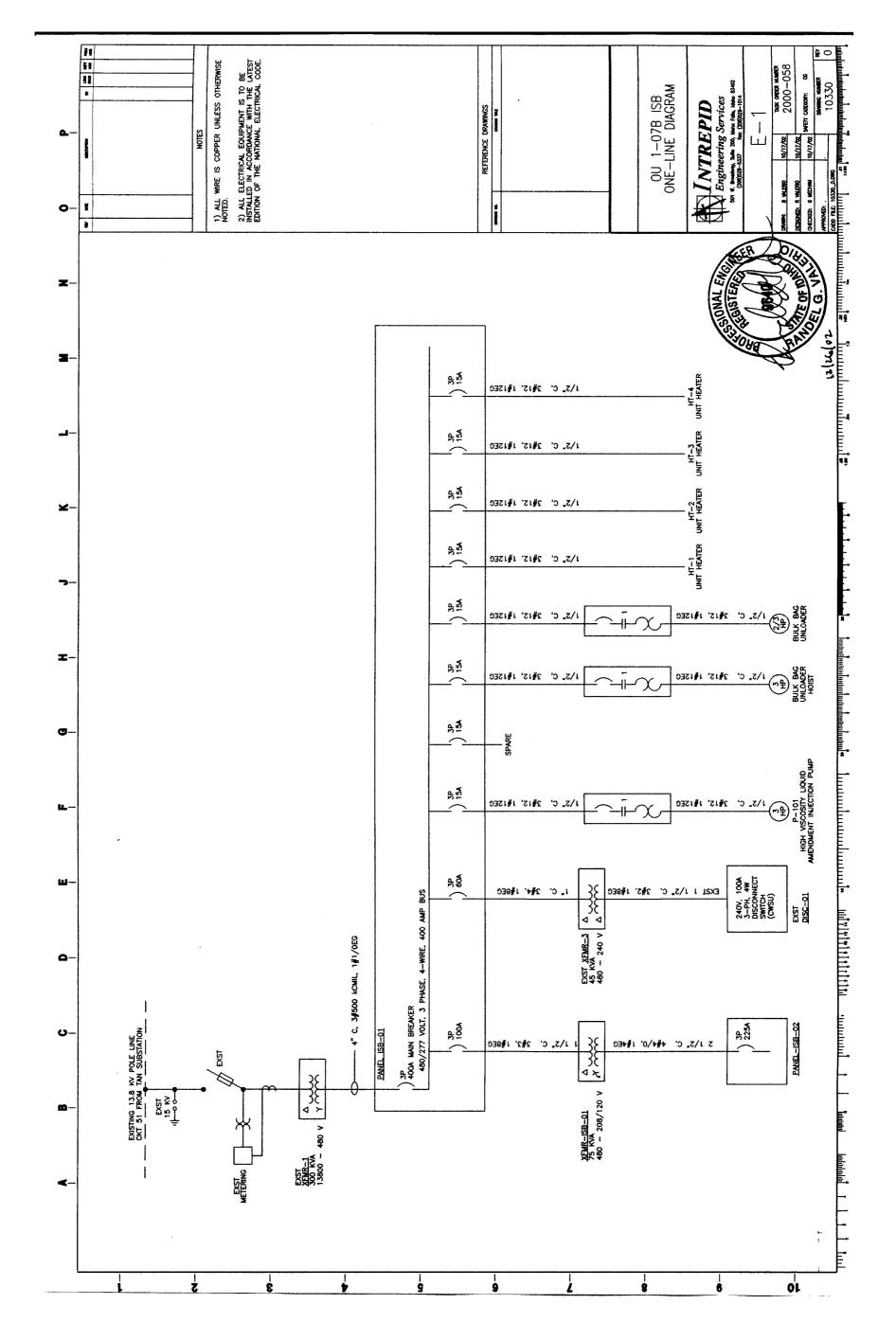


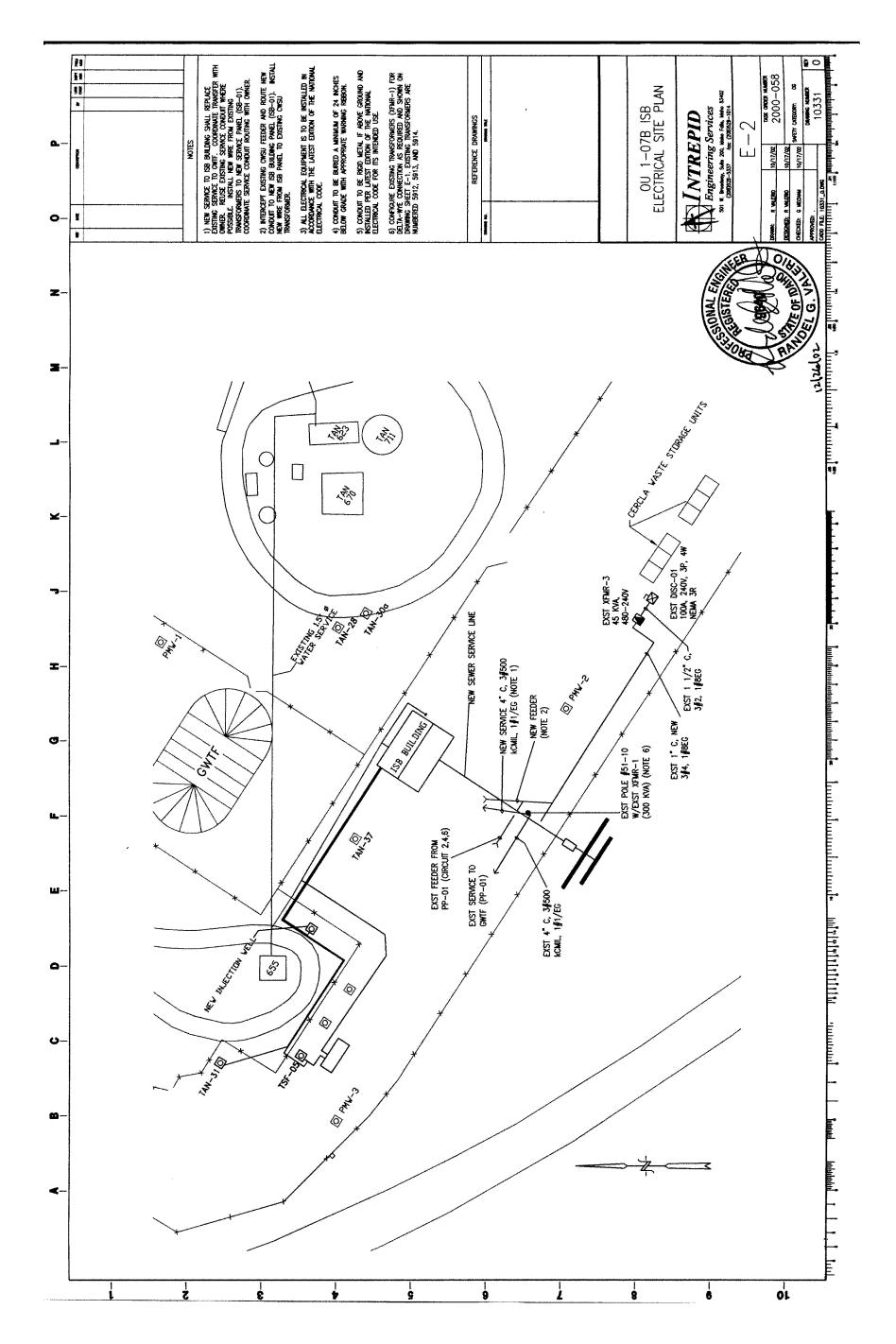


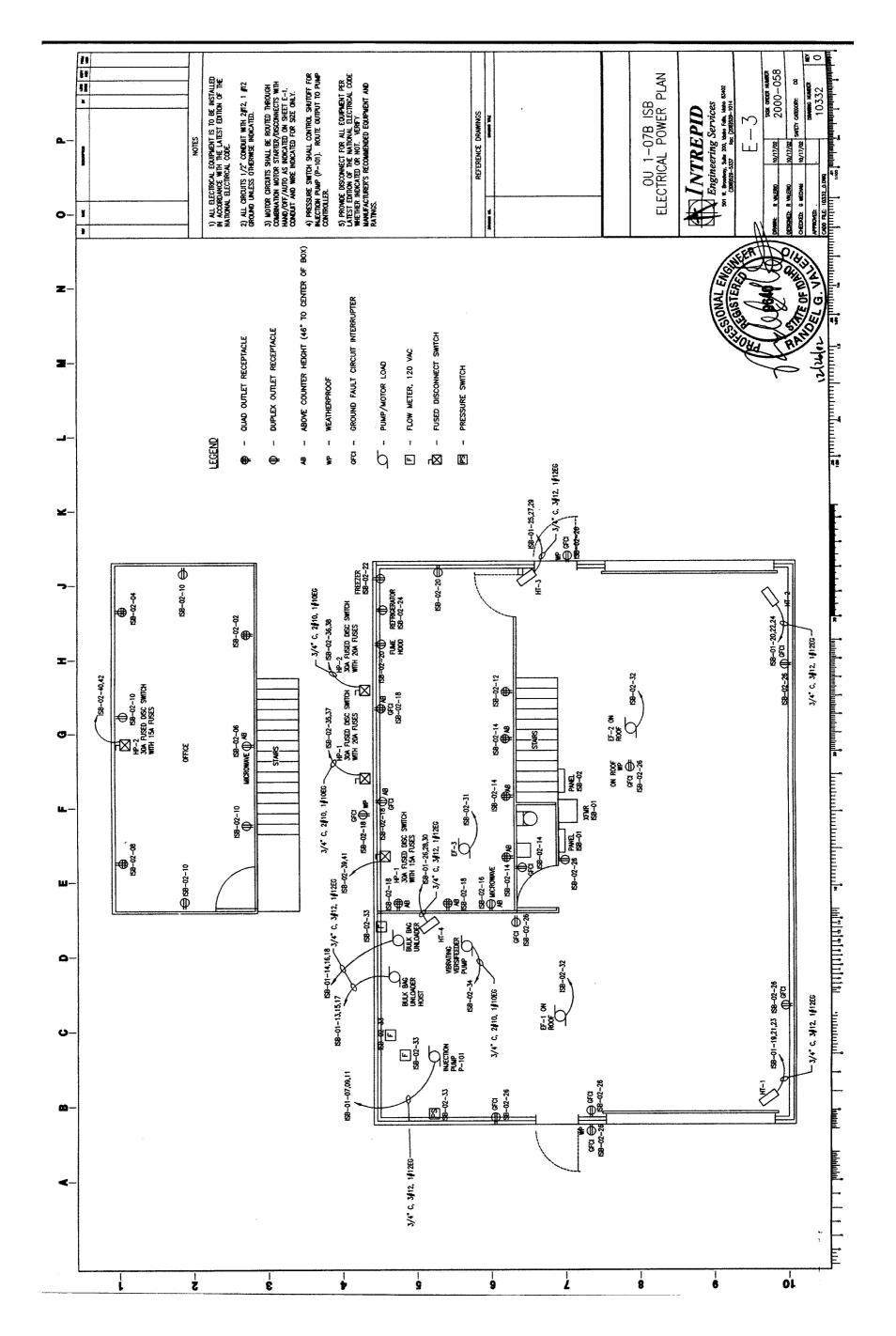


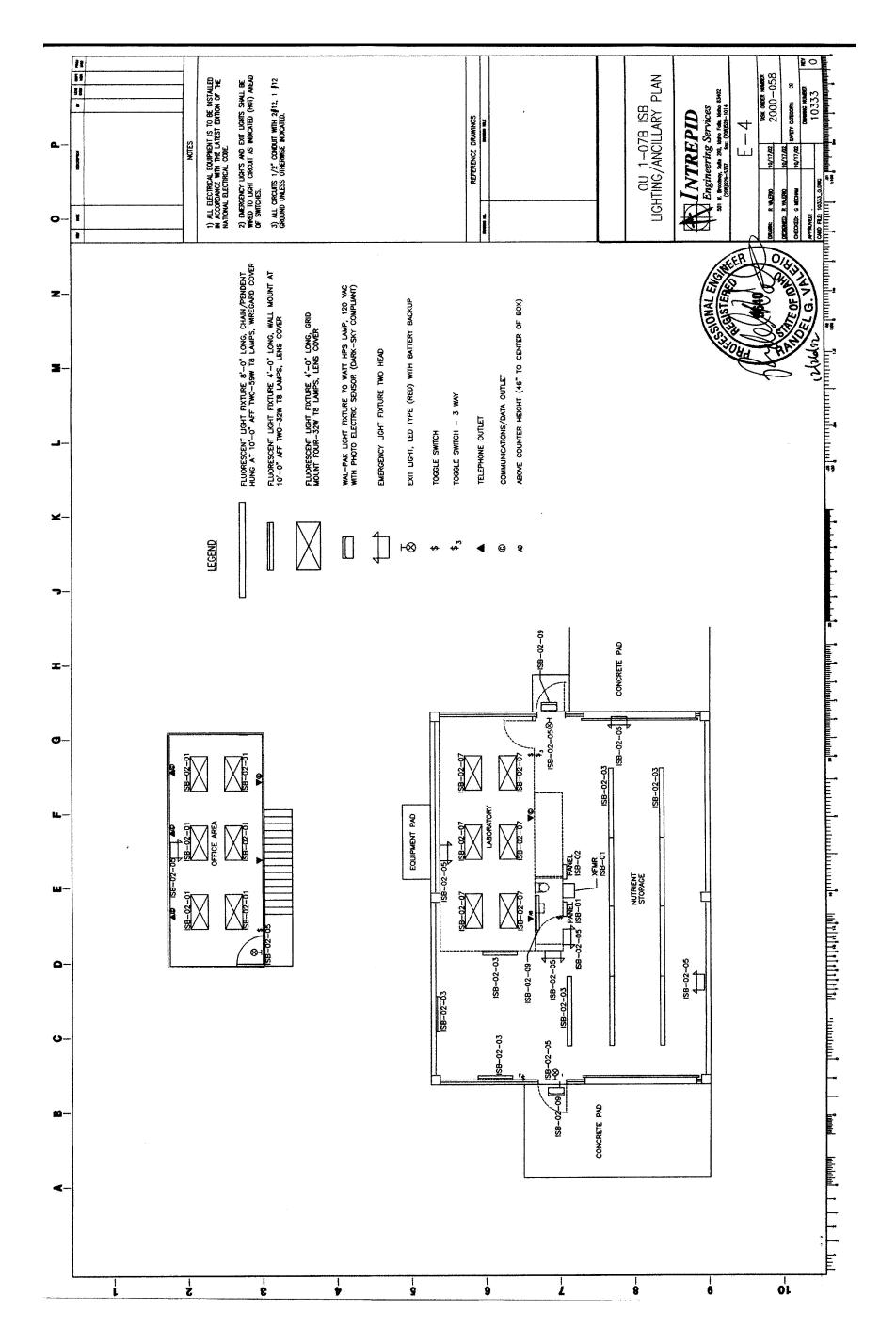


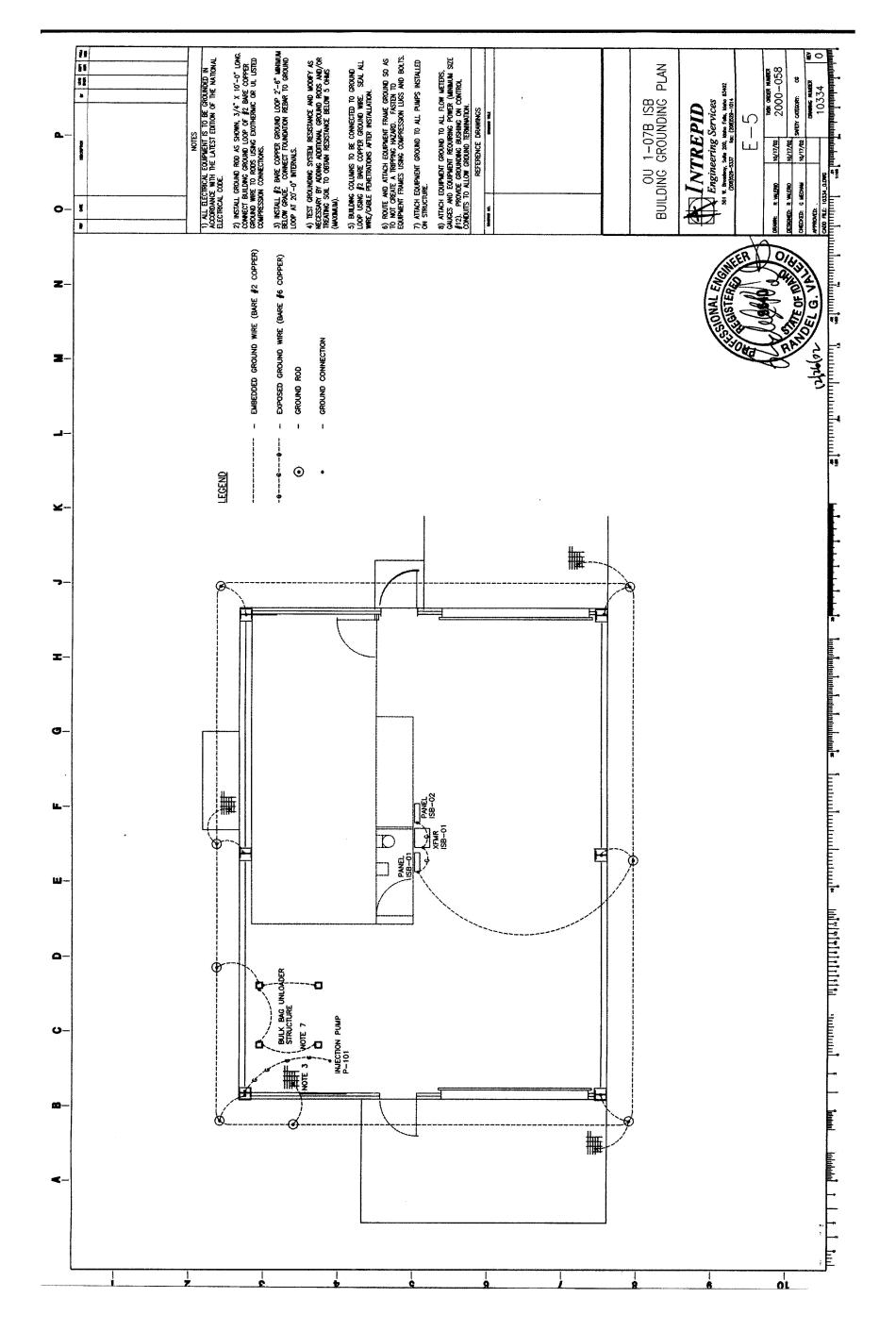












	MOTES		REFERENCE DRAWINGS	OU 1-07B ISB PANEL SCHEDULES	See of the
z-   	2	4 4 4 9 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	2 4 9 8 0	2	SONAL STREET
K L  400 Amperes w/ 400 Amp Main Breaker 480 Volts ation: 3 Phase, 4 Wire e: Surface, Bottom Fed Circuit Description C	XFMR-03 (Disc-01) Spare Bulk Bag Unloader Unit Heater HT-2	Unit Heater HT-4  1830 Spare	225 Amperes w/ 225 Amp Main Breaker 2/208 Volts. Iration: 3 Phase, 4 Wire be: Surface, Bottom Fed Circuit Description C Office Desk Office Desk 1500 Office Microwave Office Desk Office Outlets	Laboratory Desk Laboratory Counter Outlets Laboratory Microwave Laboratory Counter Outlets Laboratory Fume Hood Laboratory Freezer Laboratory Refrigerator Nutnent Outlets	Spare   28   30   30   30   30   30   30   30   3
Bus Rating: Voltage: 277. Wire Configur Mounting Typ	15000 0 0 443	⊼::	Bus Rating: Voltage: 12/ Wire Configu Wire Configu Mounting Ty Load A B 500 500 500	500 0 1440 0 750	964 1656 1543 1543 1186 1186 6967 6562 6919
PANEL SCHEDULE hree Phase BUS Breaker Co		C 20/1 106839	PANEL CHEDULE BUS B BUS B C C C C A A B B B B B B B B B B B B B	C 20/1  B 20/1  C 20/1  C 20/1  A 20/1  A 20/1  A 20/1	1/1 B 1/1 C C C C C C C S S at 85 at
	10104 P M M M M 1330 M M H H H 1830 H H	1830 H 15/3 1830 H 20/1 0 20/1 0 20/1 0 20/1 16272 16424 Total VA	Load (VA) Code Breaker  B C L 20/1 1320 L 20/1 1320 L 20/1 215 L 20/1	0 20/1 0 20/1 0 0 20/1 0 20/1 0 0 20/1 20/1 0 0 20/1	0 0 20/1 600
A ev	1330	0 0 0 0 Left Side 16834 16	100 Amperes 100 Amperes 780	0 0 0	432 1555 Side 3547
Panel ID: It Location: Fed From: Panel A.I.C. Circu	3 XFMR ISB-01 (Panel ISB-02) 5 7 7 9 9 Injection Pump P-101 13 15 Bulk Bag Unloader Hoist 17 19 21 Unit Heater HT-1 23 25	27 Unit Heater HT-3 29 31 Spare 33 Spare 35 Spare 37 Spare 41 Spare	Panel ID: ISB-02 Location: ISB Building Fed From: ISB-01 thru X Panel A.I.C. Rating: 10,C Circuit Description Circuit Description    Office Lights   Office Lights   S   Emergency & Exit Lights   T   Laboratory Lights   T   Laboratory Lights   S   Bathroom & Exterior Lights   S   S   S   S   S   S   S   S   S	<ol> <li>Spare</li> </ol>	27 Spare 29 Spare 31 Exhaust Fan EF-3 33 Flow Meters & Pressure Switch 35 Heat Pump HP-1 (outdoor) 37 39 Heat Pump HP-1 (indoor) 41 Left
<b>«</b> -					in the factor of
	7	<u> </u>	9	1	6 01